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Bulletin No: 98 SB1
Release Date: 3/20/98
Effective Date: 3/20/98
Supersedes: 97 SB2
Completion Date: As soon as possible
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SERVICE BULLETIN

Ride Manufacturer: Zamperla Inc.	Affected Production Dates: All
Ride Name: Samba Balloon	Affected Serial Nos.: All
Model Number: Samba Balloon	

Abstract Of Issue:

Cracks have been found in the welds located at the center column base plate junction and in the lower center frame structure.

Reason For Release:

This reinforcement kit when installed properly will strengthen the center column base plate junction and the lower center frame structure.

Action To Be Taken:

Examine the accompanying drawings and have a certified welder install the components of the column and frame reinforcement kit.

Detail Of Issue:

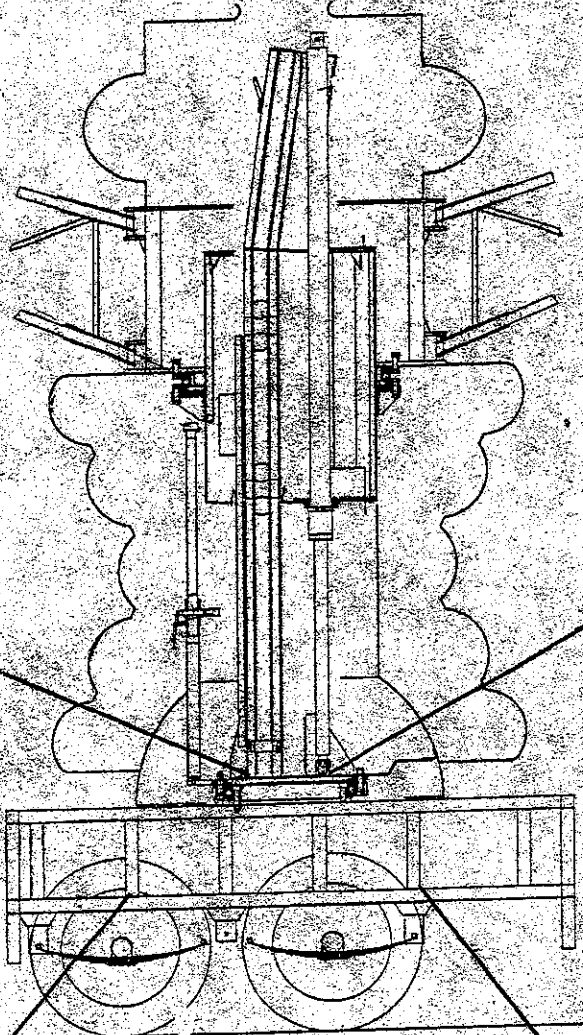
The reinforcement kit contains three drawings, one for the column base plate junction and two for the lower frame structure. The kit also contains the necessary metal components to complete this task.

Future Action To Be Taken:

None

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ASSIEME
ASSEMBLY



Inspect the column flange
joint welds here at the base

Column joint
Flange welds

Inspect the lower frame welds here

LOWER FRAMES WELDS