

Dartron Industries, Inc. is not the manufacturer of Hurricane rides built from 1972 until 1991. This bulletin is being issued in the interest of correcting a potential problem on rides whose manufacturer is no longer in business. This bulletin in the interest of safety should in no way be construed as Dartron Industries, Inc. assuming the role of manufacturer of Hurricanes manufactured before 1992.	Dartron Industries, Inc. P.O. Box 13114 Salem, Oregon 97309 Phone: 503-362-2341 Fax: 503-362-2536	Bulletin: # SR - 5H - 005 Release Date: May 22, 2000 Effective Date: May 22, 2000 Supersedes: N/A Completion Date: August 1, 2000
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SAFETY ALERT

Ride Manufacturer:	Man-Co Mfg., Inc. Dartron Industries, Inc.	Affected Production Dates 1988 through 1999
Ride Name:	Hurricane	Affected Serial #'s: All
Model Number:	All	

Reason For Release: It may be possible for a passenger in the back seat to release one or both passenger restraints by using a foot to maneuver the restraint release linkage rod.

Abstract of Issue:

A shield provided by Dartron should be bolted to the car floor in such a manner that the rod is shielded from the hands and feet of passengers in the back seat of the car.

Action to be Taken: A shield manufactured by Dartron MUST BE installed over the rear seat restraint release linkage rod by owners of Hurricane rides manufactured by Man-Co and Dartron.

Installation

Using the holes in the shield flange as templates, drill 2 holes 17/64" dia. through the floor of the car. Install bolts, washers, and locking nuts as shown below. Tighten bolts to no more than 100 in lbs of torque. CAUTION: Do not over-tighten nuts. They should be snug and not dimple fiberglass.

{SEE ATTACHED DRAWINGS}

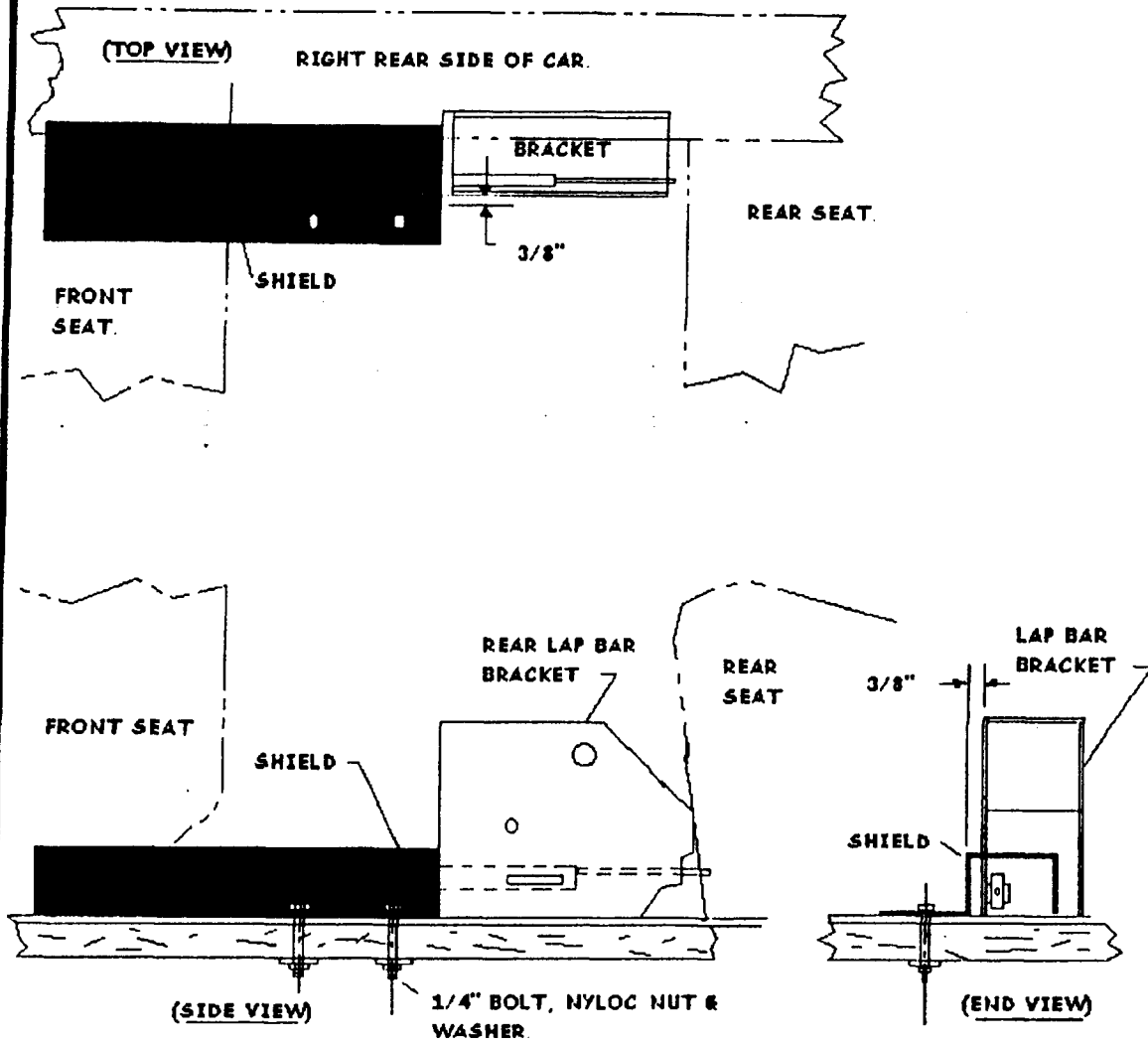
Hardware

Qty	Size	Description
2	1/4 x 1 3/4"	Bolts
2	1/4"	Washers
2	1/4"	Nyloc locking nuts

To Obtain Material:

Contact Steve Jones at Dartron Parts & Service. Parts will be shipped to your location. The cost will be \$70.00

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POSITION THE SHIELD SO THAT IT IS AGAINST THE REAR LAP BAR BRACKET AND 3/8" OUT FROM THE FACE OF THE BRACKET (AS SHOWN ABOVE)