



Number: B106R1006-0

Date: April 27, 1987

SERVICE BULLETIN

Effective Serial Number: 106-117-86 through 106-128-87

Ride: ZIPPER

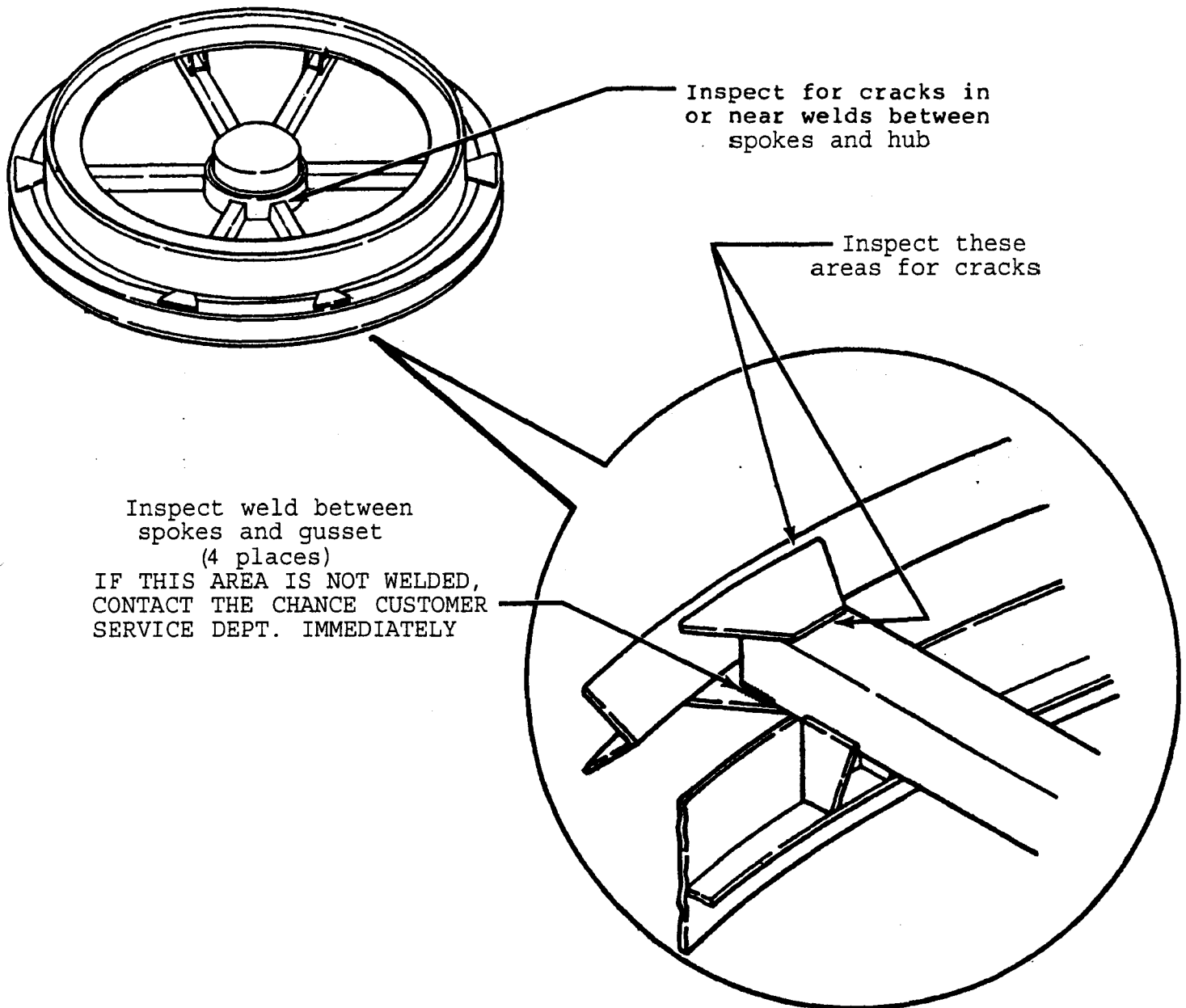
Subject: Cable Sheave Inspection

CHANCE RIDES, INC. has become aware of at least one ZIPPER ride in the field which developed cracks in the welded area of the cable sheave. As a safety precaution, CHANCE is requiring the inspection of the cable sheaves on all ZIPPER amusement rides with the above noted serial numbers.

Complete the cable sheave inspection using the instructions on the reverse side of this bulletin. Fill out and return the attached Certification Of Compliance for the procedure within fifteen (15) days from receipt of this bulletin.

INSPECTION OF CABLE SHEAVES

READ THESE INSTRUCTIONS THOROUGHLY AND BECOME FAMILIAR WITH THE ENTIRE PROCEDURE. All work must be performed by competent, qualified mechanics, capable of understanding the function of the parts and their proper installation.



1. Inspect the cable sheave for cracks where the spokes weld to the hub. The weld must go completely around the spoke on all four sides.
2. Inspect for cracks where the spokes attach to the gussets around the outer rim. The welded areas must be exactly as shown and described in the illustration. Make sure there is a weld at all four places on each spoke.
3. IF ANY CRACKS ARE FOUND, OR IF ANY WELDS ARE QUESTIONABLE, CONTACT THE CHANCE CUSTOMER SERVICE DEPARTMENT IMMEDIATELY.