



NUMBER: B402R1104-0

DATE: OCT. 11, 1991

SUPERSEDES:

SERVICE BULLETIN

Effective Serial Number: 40200190 through 40201791

Ride: WIPEOUT

Subject: Ball Stud Recall

Chance Rides, Inc. has become aware that some parts not adequate for their intended use were received and possibly used on some WIPEOUT amusement rides. These parts are the ball studs holding the gas springs in place on the lap bars. If a ball stud breaks the lap bar can fall to the closed position, causing possible injury to passengers.

All owner/operators of WIPEOUT rides identified above are required to comply with this service bulletin.

Install the 40 ball studs, 2 per lap bar, part number 27536300 as shown in this bulletin. To receive credit for ball studs shipped with this bulletin return the completed Certification Of Compliance and the old ball studs within fifteen (15) days from receipt of bulletin.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.

NOTICE

use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.

Ball Stud Replacement Procedures:

1. Access lap bar locking mechanism by removing countertop panel.
2. Remove retainer clip from each end of gas spring.
3. Remove the gas spring from the ball studs.
4. Unscrew one ball stud from the lap bar gear assembly and one from the lap bar mount assembly.
5. Using the new ball studs, reverse the above procedure.

