



NUMBER: B392R1089-0

DATE: DEC. 15, 1990

SUPERSEDES:

SERVICE BULLETIN

Effective Serial Number: All Units - Chance Rides, Inc.

All Units - Chance Manufacturing Co., Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with rides produced by Chance Manufacturing Company, Inc.

Ride: THUNDERBOLT

Subject: Double Sweep Inspection

Chance Rides, Inc. requires all owners of THUNDERBOLT amusement rides to inspect the double sweeps for cracks around the bearing housing support plates. Inspection must be done as shown in the illustration on this bulletin. If the plate cracks, failure of the part could occur, resulting in possible injury to passengers.

If any cracks are found, contact the Chance Rides Customer Service Department. DO NOT ATTEMPT TO REPAIR OR WELD. DO NOT OPERATE the ride until the Chance Rides, Inc. approved repair rework kit number K392R1089-0 has been properly installed. If no cracks are found during inspection, the kit is not required.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.

NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides! Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.

INSPECTION PROCEDURES

1. Thoroughly clean all areas to be inspected. All areas must be free of grease and other foreign materials which could hamper inspection.
2. Visually inspect all areas as indicated on the illustration below.
3. This inspection must be done every 30 days or at each set up, whichever occurs first.

