



NUMBER: B400R1031-0

DATE: Nov. 17, 1988

SUPERSEDES:

SERVICE BULLETIN

Effective Serial Number: All Units

Ride: GIANT GONDOLA WHEEL

Subject: Inspection Of Fasteners For
T-Bar Bearing Blocks

It has been determined by CHANCE RIDES, INC. that the fasteners between the T-bar bearing blocks and the sweeps on the GIANT GONDOLA WHEEL must be checked for tightness on a regular basis. If the fasteners become loose, the T-bar can come loose, resulting in possible injury to passengers.

The owners of the above noted GIANT GONDOLA WHEEL amusement rides are therefore required to inspect their rides as described in this bulletin. Perform the inspection using the instructions on the reverse side of this bulletin.

The inspection must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation, If there are any questions regarding the instructions or this inspection, contact the CHANCE CUSTOMER SERVICE DEPARTMENT.

INSPECTION PROCEDURE

Use a torque wrench to check the tightness of ALL fasteners exactly as described in the following procedure.

1. Check for 50-60 ft-lb torque on the four lower capscrews.
2. While holding the capscrews with a wrench to prevent turning, check for 43-51 ft-lb torque on the jam nuts inside the sweep ears.

IMPORTANT: THE CAPSCREW MUST NOT TURN WHEN TIGHTENING THE JAM NUT.

3. Check for 50-60 ft-lb torque on the two upper capscrews.
4. Repeat Steps #1 and #2 on the remaining 39 bearing blocks.
5. Perform this inspection monthly, or at every other set-up.

