



**CHANCE RIDES, INC.**  
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Bulletin No:	B408R1214-0
Release Date:	September 10, 1999
Effective Date:	September 10, 1999
Supersedes:	N/A
Completion Date:	October 10, 1999
Page:	1 of 2

# SERVICE BULLETIN

Ride Manufacturer: CHANCE RIDES, INC.      Affected Production Dates: 1/31/96 through 4/1/99

Ride Name: CHAOS      Affected Serial Nos.: 408-00196 through 408-04399

Model No.: 408

Abstract of Issue:  
Sweep Insert Panel Rework

Reason For Release:  
Chance Rides, Inc. has become aware that the sweep insert panels on the CHAOS amusement ride can wear at the guide pins. If the wear becomes severe, the panel can separate from the ride, causing possible damage to the ride or injury to the passengers and/or bystanders.

Action to be Taken:  
All owners of the above noted amusement rides are required to order and install the Sweep Insert Modification Kit, part number K408R1214-0. The kit will be provided at a reduced cost if ordered within 30 days of the release date of this bulletin.

Install the kit using the instructions provided in this bulletin.

Kit number K408R1214-0 contains the following:

<u>Part Number</u>	<u>Component</u>	<u>Quantity</u>
K408R1214-003	GUIDE PIN WELDMENT	36
408-269-018	GUIDE PIN	36
60700600	HEX HEAD CAPSCREW (1/4-20 x 1-1/4")	36
60700800	HEX HEAD CAPSCREW (1/4-20 x 1-1/2")	36
68530200	FLAT WASHER (1/4")	72
68537000	LOCK WASHER (1/4")	36
64780800	LOCK NUT (1/4-20, Nylon Insert)	72

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.



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Detail of Issue (continued):

#### NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

**Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.**

#### INSTALLATION INSTRUCTIONS

1. Cut off existing guide pins and grind smooth (4 places each insert panel).
2. Locate the holes for the guide pins at the narrow end of the insert panel and the guide weldments as shown. Drill 0.28" diameter (6 places each insert panel).
3. Install guide pins with 1/4-20 x 1-1/2" hex head capscrews, flat washers and lock washers. Install the guide weldments with 1/4-20 x 1-1/4" hex head capscrews, flat washers and lock nuts. Install all capscrews from the inside, pointing out.

**IMPORTANT:** *Inspect all components of the sweep insert panels, including the rivets which secure the molded panel to the frame. Replace any worn or damaged parts before installing the sweep insert panels on the ride.*

