

SAFETY ALERT

DATE: March 31, 2003

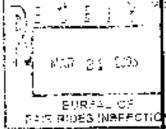
RIDE: Tornado/Whirlwind/Space Sled

SUBJECT: Check the torque of the main bearing

attachment bolts.

COMPLIANCE: IMMEDIATE (TWO STAGES)

Stage 1



➤ IMMEDIATELY, CHECK THE MAIN BEARING BOLTS FOR TIGHTNESS:

- Check all main bearing bolt torques.
 - a. 5/8 inch bolts torque to 150 foot pounds.
 - b. 1/2 inch bolts torque to 110 pounds.
- Loose bolts must be removed, red 262 Locktite added to the threads, and torqued.

Stage 2

- REPLACE THE MAIN BEARING BOLTS.
- > BOLT SELECTION

There have been two different bearings used on the Tomado. One bearing uses 5/8 inch bolts for both sides of the bearing attachment. The other bearing uses both 5/8 inch and ½ inch bolts. All bolts must be at least grade 8 or better.

- Replace all bearing bolts with new grade 8 or better bolts and case hardened flat washer. Use red 262 Lockute for installation and torque to the above listed rating.
- Remove old bolt.
- Install new holt with a grade 8 hardened flat washer.
- Apply red 262 Locktite to the treads.
- Torque the polt to the above listed rating.

CHECK THE RIDE BOLTS ON A MONTHLY BASIS

REPORT ANY PROBLEMS OR DISCREPANCIES TO WISDOM INDUSTRIES, LTD.