

# Sellner

## MANUFACTURING COMPANY

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Bulletin #	Wind 1
Release Date	Oct. 26, 1998
Effective Date	Oct. 26, 1998
Supersedes	-
Completion Date	Nov. 30, 1998
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Ride Names Windjammer

Affected Production Dates All Windjammers that have Nexus-brand, 2-inch wide webbing, with side release buckle assemblies.

Affected Serial Numbers All Windjammers that have Nexus-brand, 2-inch wide webbing, with side release buckle assemblies.

### Abstract of Issue

The purpose of this service bulletin is to describe how to remove the existing seat belt system and install the recommended replacement seat belt system.

### Reason for Release

A potential exist for the plastic material of the buckle assembly to fail prematurely. If this occurred, the redundant system of the control bar assembly would be invoked.

### Action to be Taken

[Please refer to attached referenced drawing for further clarification.]

1. Remove rivets securing footman loop to each side of chair using a 3/16" drill bit.
2. Determine drill hole location for mounting of new seat belt system on both sides of chair. Holes will be between the footman loop fastener holes.
3. Drill 7/16" or 15/32" hole and deburr.
4. Referring to the new recommended replacement seat belt system, the female (red button) side is to be on the right-hand side (as you are in the seat) [outside] of the chair. The tongue half of the recommended replacement seat belt system will be on the left-hand side (as you are in the seat) [inside] of the chair.
5. Insert bolt and anchor plate of recommended replacement seat belt system and secure with washer, lock washer, and nut. Apply two drops of Loctite to both threads.

Detail of Issue:

See attached schematics.

SELLNER SERVICE BULLETIN WINDJAMMER