

**Mack Musik Express, Himalaya, Super Himalaya, and/or similar  
named rides by Mack, February 1997**

The Mack factory has received reports from two customers whereby an incident occurred during either loading or unloading of the Musik Express cars the patrons have stepped in between cars. Mack has made available a PVC canvas modification through Mack Promotions, Inc. For more information contact Jurgen Schmidt at (201) 666-1659

# MACK

PROMOTIONS INC. WEST WOOD, N.J. 07675 U.S.A.

PHONE: 201-666-1645 FAX: 201-666-1646

January, 1999

To Whom It May Concern:

Re Safety Bar: MACK GmbH Bulletin Update

Please be advised that the Mack factory is making it mandatory for you to update the mounting of the safety bar for your Mack built Musik Express/ Himalaya/ Super Himalaya/ Jaguar Bahn/ Caterpillar and all Mack built rides of this type as per attached drawing.

The mandatory pivot axle stub is equipped with a threaded washer, crown nut, and pin for the left side mounting. Right side mounting will have an addition to the axle stub for the mounting of a gas shock to be attached to the safety bar, as displayed on the attached drawing.

Please be advised that this modification is mandatory. You are, therefore, being requested to order these parts before the start of your new season. The factory will not accept third party manufacturer replacement parts but only original parts manufactured by Mack.

The cost of the pivots is as follows:

20 pcs. # ME 69 4866 Pivot stub for Lapbar right side @ 69.50 = \$1,390.00  
20 pcs. # ME 69 9393 Pivot stub for Lapbar left side @ 52.14 = \$1,042.80

The price of the gas shock is as follows:

20 pcs. # E34.15 gas shock cylinder @ \$74.38 = \$1,487.60  
Type: 2x2x-40=100-300/200 N

Please fax your order via our office for this modification immediately thus assuring us that you are in compliance with the manufacturer's mandate.

Best Regards.

MACK PROMOTIONS INC.

Verriegelung außen  
locking outside

Verriegelung innen  
locking inside

Rohrlänge 1230 length of tube 1230

75

1130

25

Verbindungsstange #15  
connecting bar

Verstärkung 1-4 mm  
gusset plate

Rohr 32x25

Gondel Seitenteil  
Furnierplatte 25 mm  
lateral part of gondola outside,  
plywood 25 mm

Schraube M6 DIN 603  
SCREW

Einzelheit: A M. 1:2  
Detail A

Rohr 32x25  
tube

720

Sicherheitsbügel  
safety bar

Splint 4x28 DIN 90  
collar pin

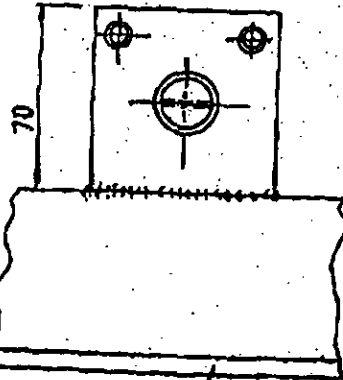
Gondel Seitenteil  
Furnierplatte 25 mm  
lateral part of gondola inside

Kronenmutter M16  
nutte auf DIN 937

Scheibe 17 DIN 127  
washer

Gasdruckfeder  
pneumatic cushioning

Zeichnung  
drawing  
69  
9393



Schraube M10 DIN 603  
SCREW

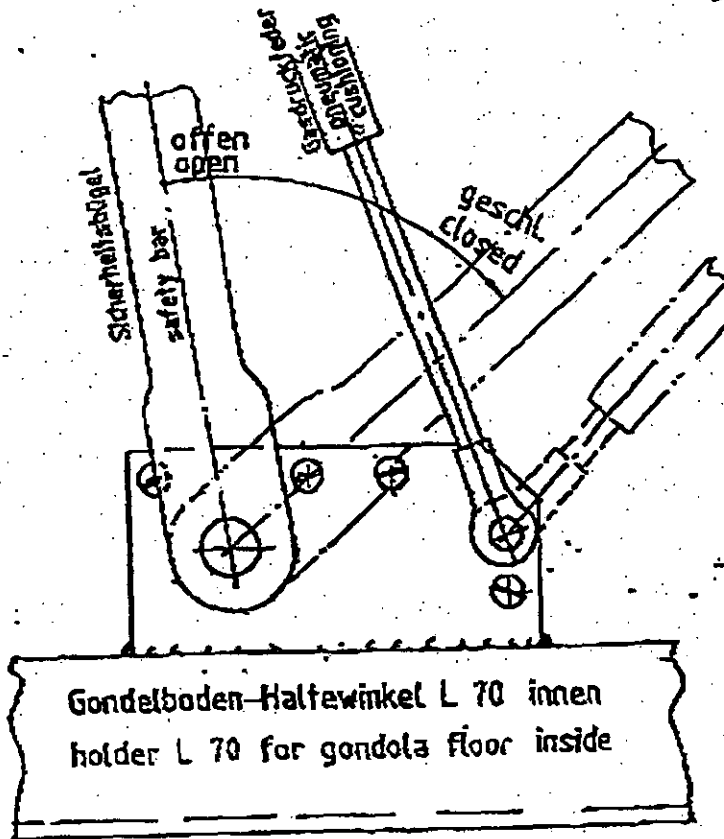
1260

Tragwinkel L 70 f. Gondelboden  
holder L 70 for gondola floor

69  
4866

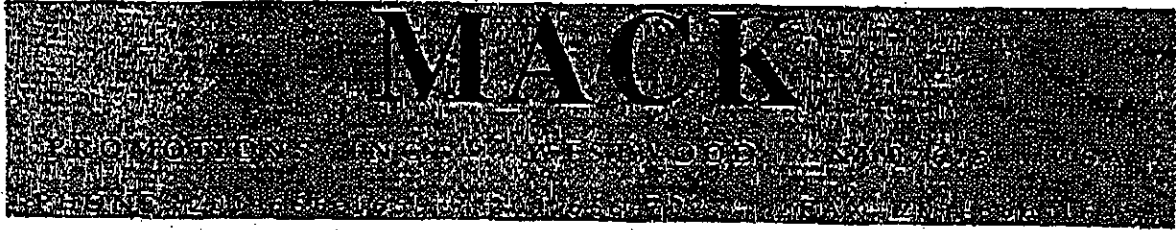
Pos.	Stück	ToB-Nr.
<b>MACK</b>		
Maßstab	1998	Datum
1:5	gez	28.10.08
1:2		
Autrag:	Musik Express	
Sicherheitsbügel-Lag		
Safety bar bearing		

drawing  
69  
4863



Zusammenbau  
Assembly Sc: 1.2

Pos	Stück	Teil-Nr.	Bezeichnung		
<b>MACK</b>			GmbH + Co.		
			Kessel- u. Fahrzeugbau Waldkirch		
Maßstab	1998	Datum	Name	Für diesen Genehmigungsplan haben wir uns nicht für die Rechte vor dem Aufrecht erhalten. Änderungen sind ohne Zustimmung unserer Ingenieure nicht zulässig. Die MACK Group übernimmt keine Haftung für Schäden.	Blatt Nr.
1:1 1:2	sez.	20.10.	Paul		
Auftrag:		Musik Express			
Lagerpl. Stütze innen mit Gasf-Anschluss Saf_bar plate inside with cushioning bolt					69 4866



January, 1999

To Whom It May Concern:

MACK GmbH Bulletin Update

The Musik-Express/Himalya/Super Himalaya/ Jaguar Bahn/Caterpillar and all Mack built rides of this kind are mandatory to add as a very import safety feature, Wheel Covers, for the drive and idler wheels as per enclosed drawings.

These items must be obtained through Mack Promotions Inc.. We would kindly ask you to contact our office and place your order as soon as possible assuring us that you re in compliance with the manufacturer's mandate. The factory will not accept third party manufacturer replacement parts but only original parts manufactured by Mack.

The price of the wheel covers is as follows:

16 pcs. Idler Wheel Covers @ \$435.54 = \$6,968.64

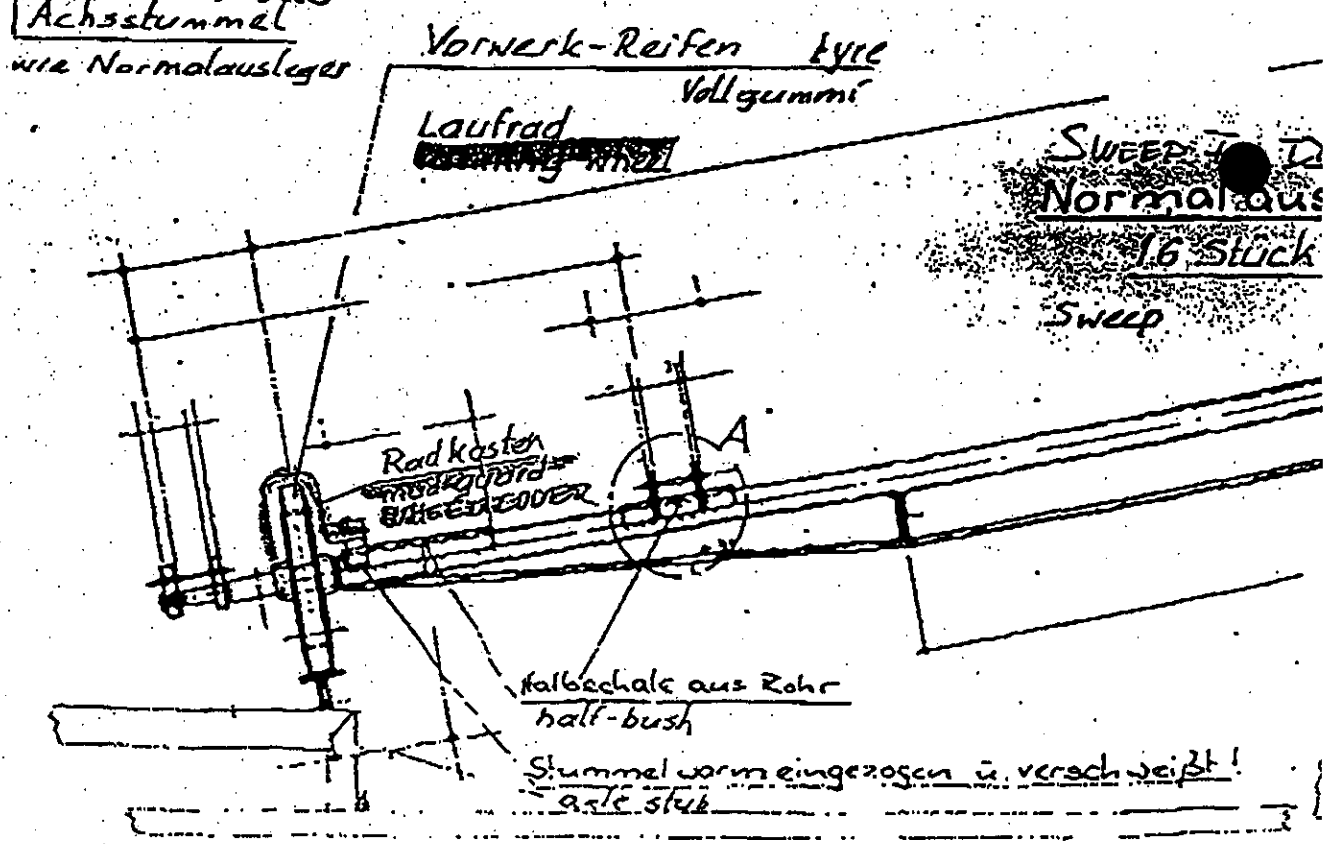
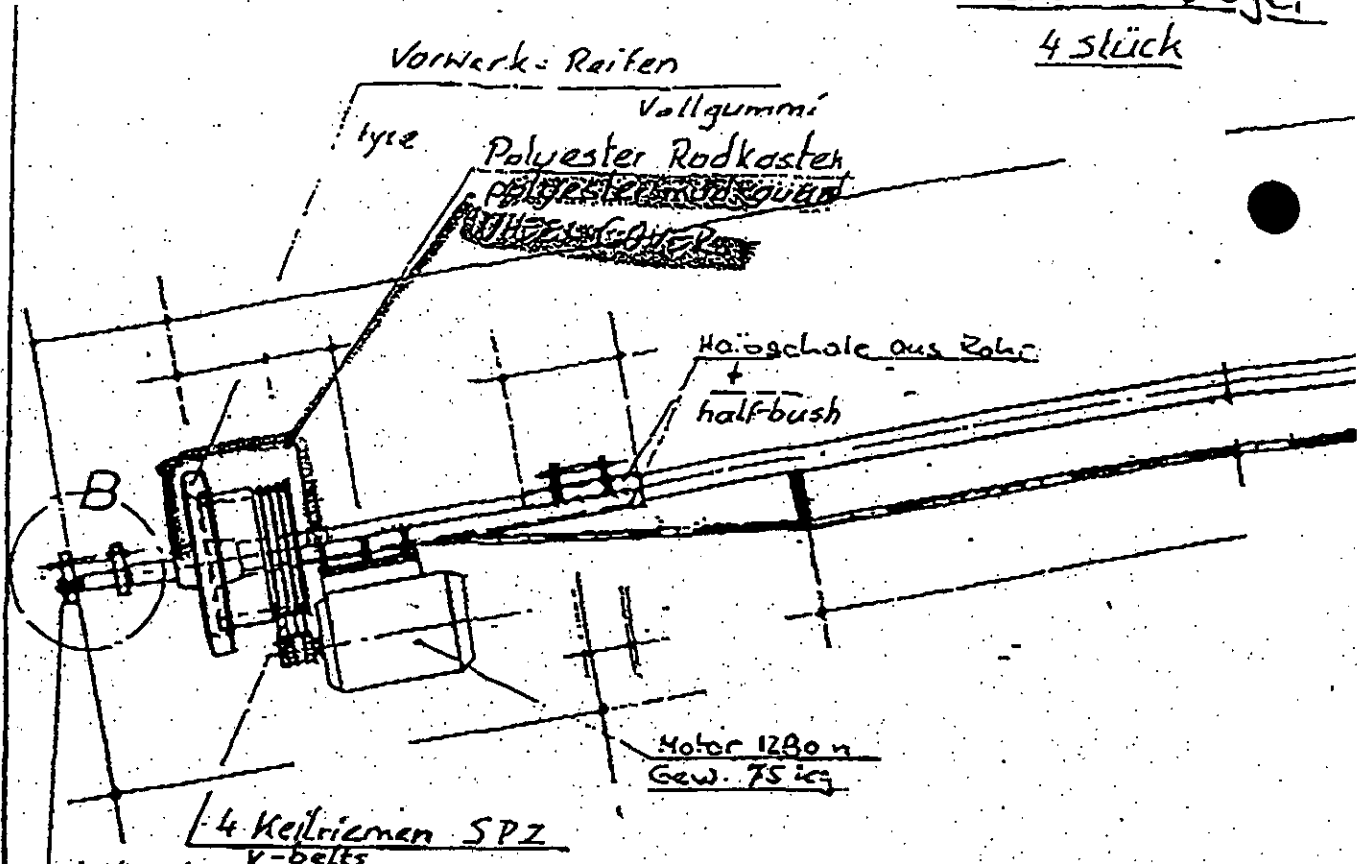
4 pcs. Drive Wheel Covers @ \$475.52 = \$1,902.08

A copy of the drawings and this letter will be forwarded to all state safety inspectors.

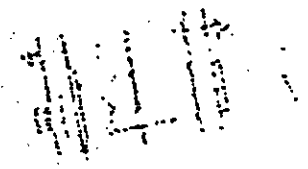
Thank you for your cooperation.

Sincerely,

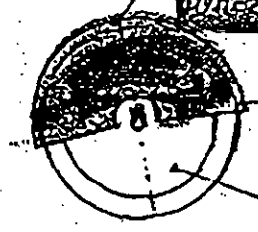
Mack Promotions Inc.



Detail B

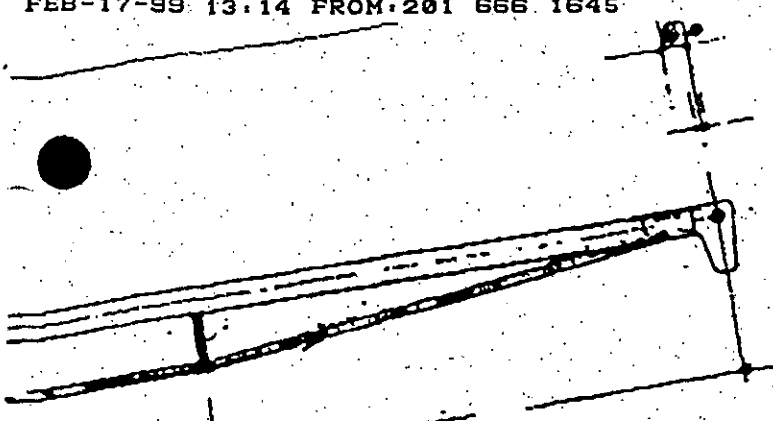
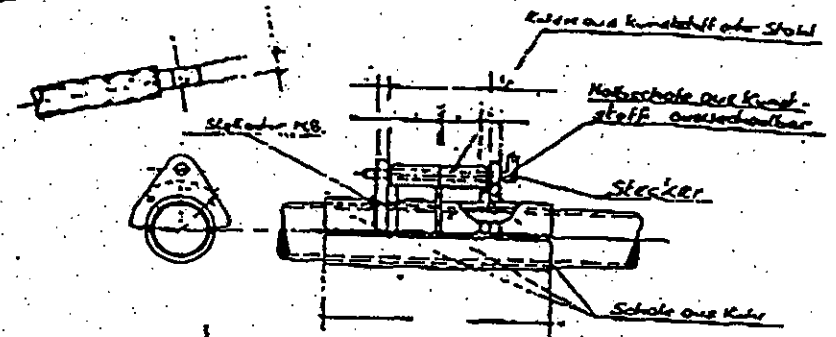


~~WILHELM GÖTTER~~



Rad wheel

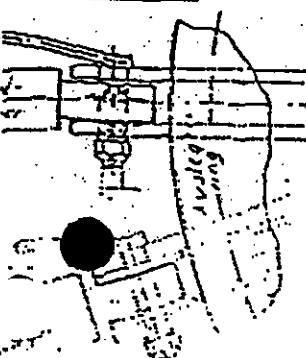
Detail A



stüb  
Stümmelwärm ein-  
gezogen übersch.

C

VIEW  
nsicht C



<b>MACK</b>		GmbH + Co.	
Karlsruher u. Fahrzeugbau Waldkirch			
Maßstab	Datum	Name	Blatt Nr.
1:20	28.1.85	G	6
Ausleger	Musik Express 69		
	Ausleger		69-15

Vorwerk-Reife

-tyre

Vollgummi

Polyster Radkasten

~~Polyster Mundguard~~

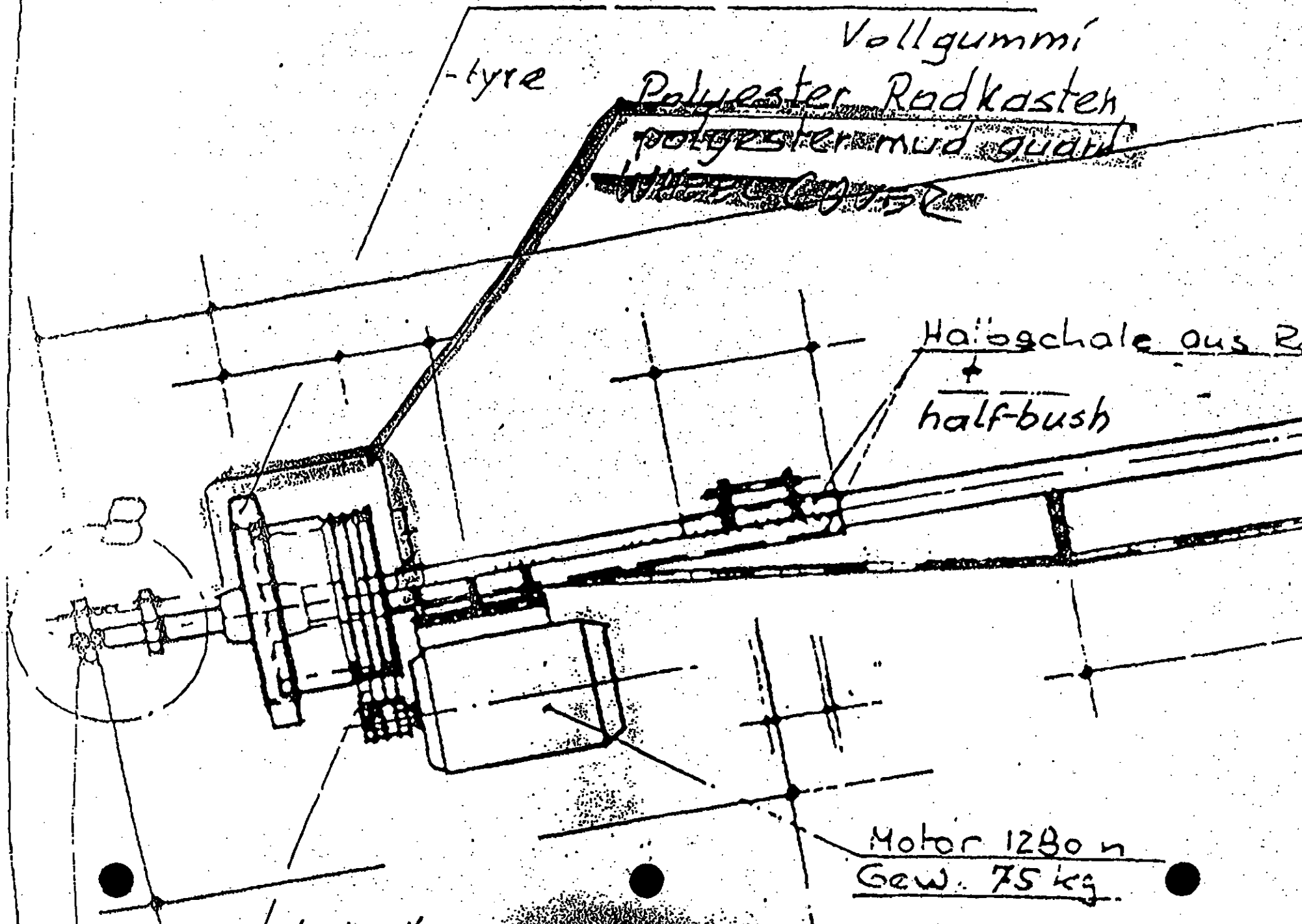
~~Welle~~

Halbschale aus R

half-bush

Motor 1230 n

Gew. 75 kg

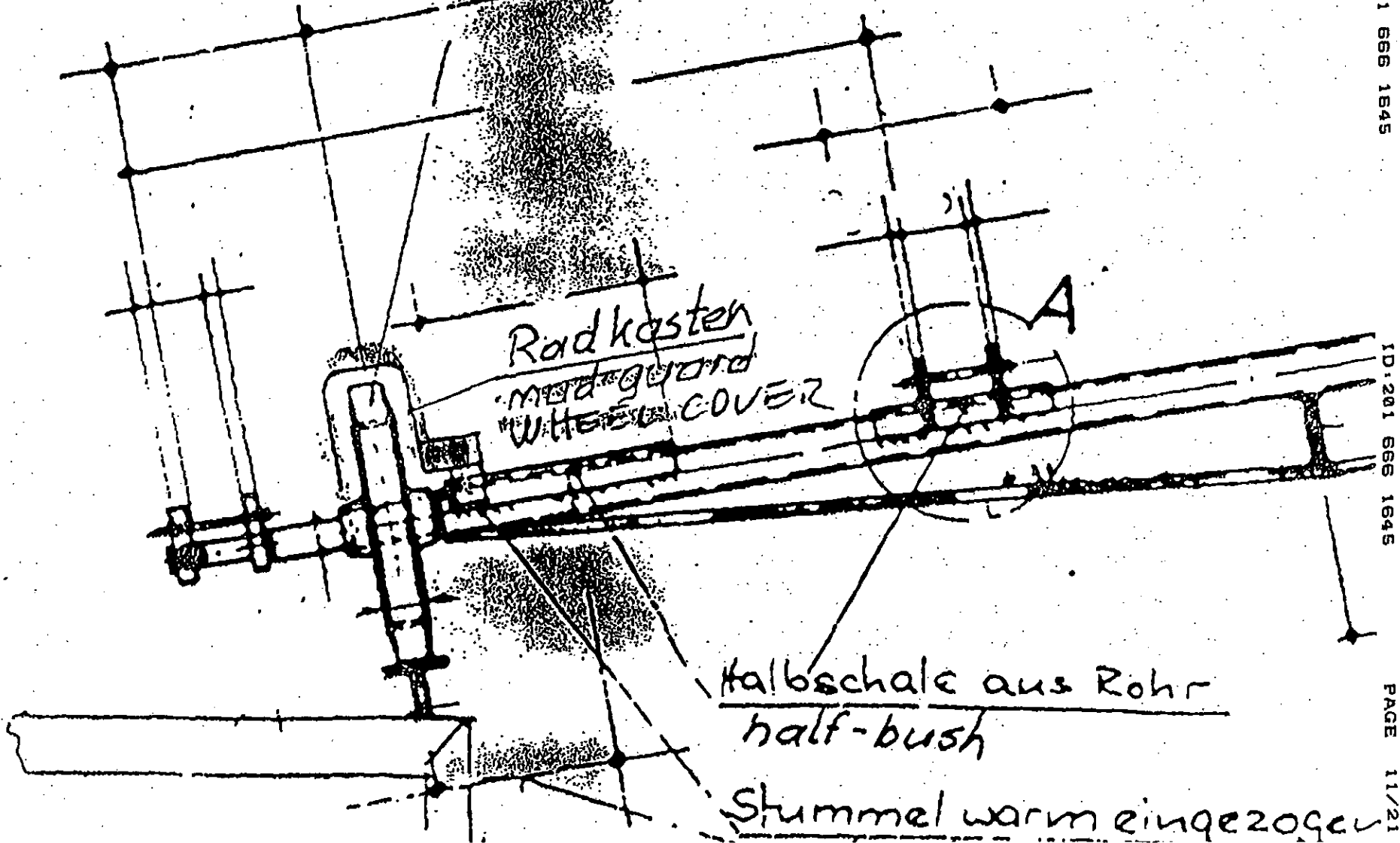




Achsstummel  
wie Normalausleger

Vorwerk-Reifen  
tyre  
Vollgummi

Laufrad  
~~running wheel~~





January, 1999

To Whom It May Concern:

**Mack GmbH Bulletin Update**

Re Musik Express/Himalaya/Super Himalaya/Jaguar Bahn/Caterpillar and all built Mack rides of this type:

Re Canvas Covers between cars:

Please be advised that our previous notification concerning the modification of your Musik Express to add/install canvas covers between the cars has now become mandatory.

We therefore are requesting for you to place the order immediately allowing the factory to process same in a timely fashion. The factory will not accept third party manufacturer replacement parts but only original parts manufactured by Mack.

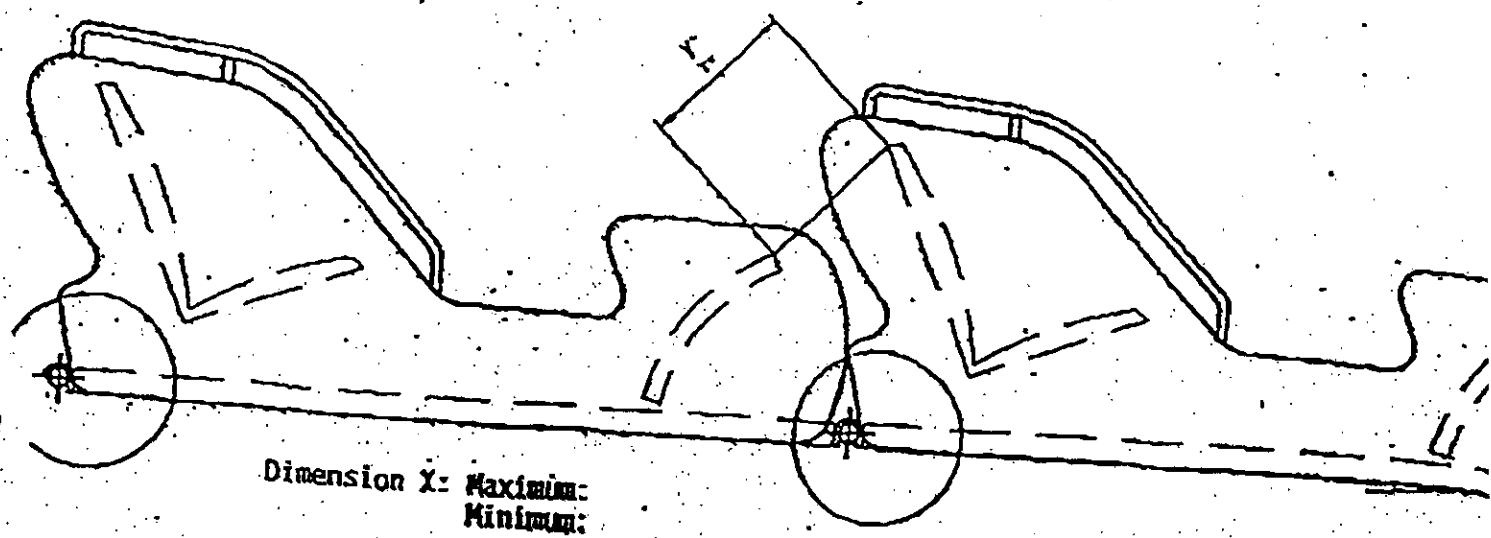
The price is as follows:

20 pieces of canvas between cars @ \$284.00 = \$5,680.00  
20 pieces of rod front for canvas @ \$ 98.35 = \$1,967.00  
20 pieces of rod rear for canvas @ \$123.48 = \$2,469.60

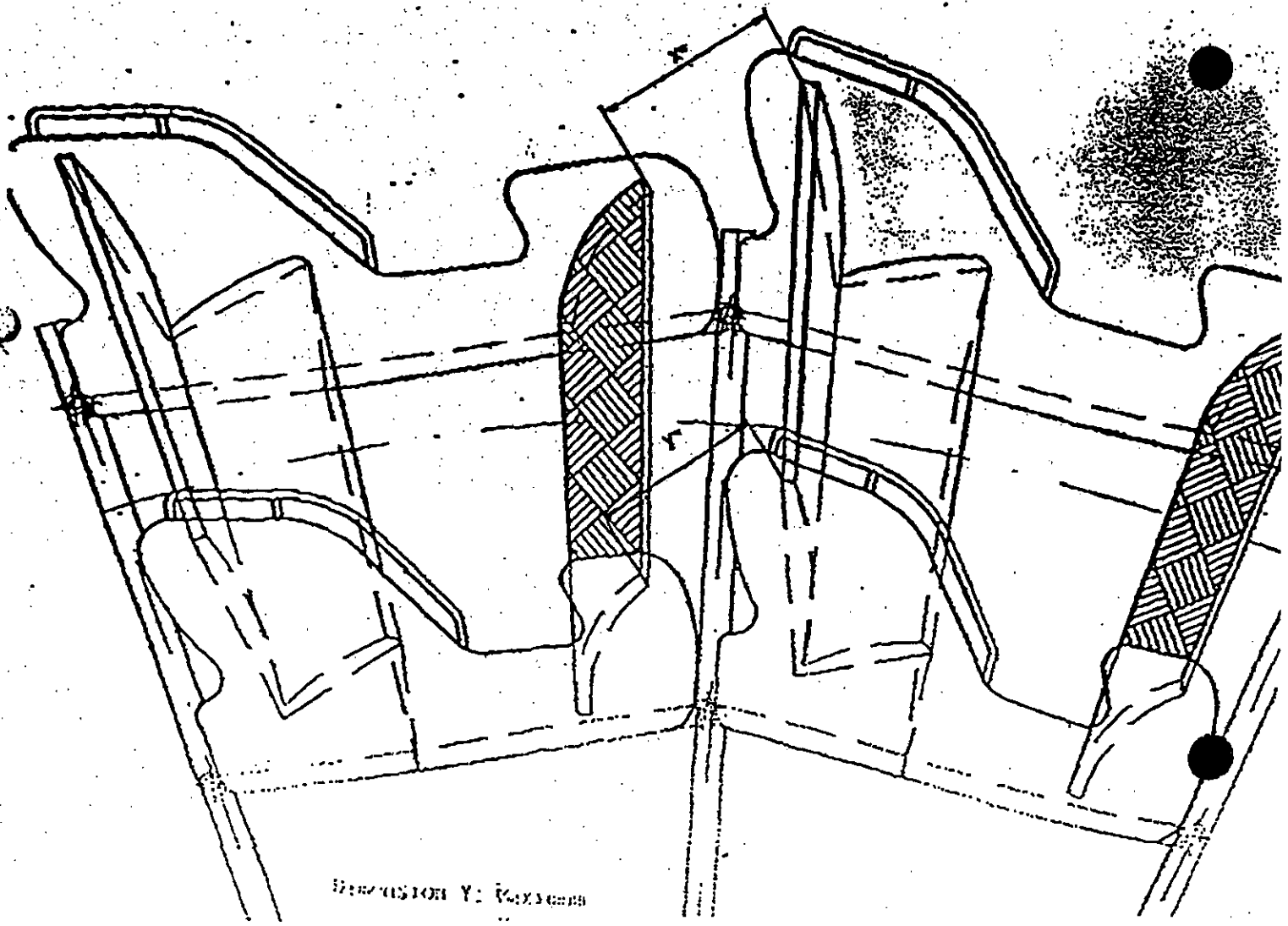
Please submit order as soon as possible assuring us that you are in compliance with the manufacturer's mandate.

Sincerely,

MACK PROMOTIONS INC.



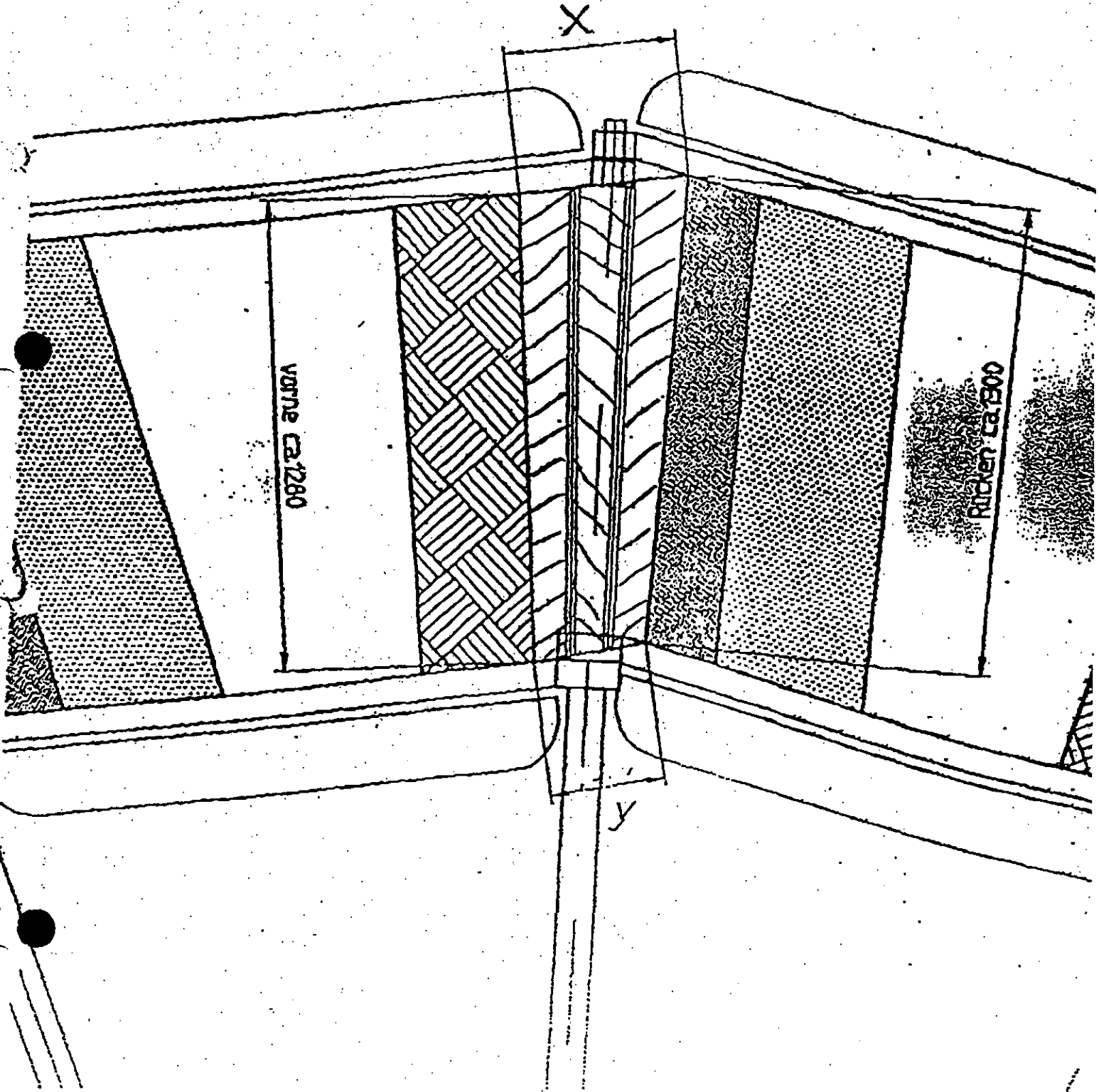
Dimension X: Maximum:  
Minimum:



Dimension Y: Maximum

1811 234 2 2301 X (1)

142.082 S.3



# MACK

PROMOTIONS INC. WESTWOOD, INDIANA

PHONE 704.867.7552 FAX 704.867.7553

January 1, 1999

To Whom It May Concern:

Re Spare Parts for Sweep:

**MACK GmbH BULLETIN UPDATE**

**Re Musik Express/Himalaya/Super Himalaya/Jaguar Bahn/Caterpillar and all built Mack rides of this type:**

Please be advised that as per attached updated drawing, the factory had added position 37, part # E 420.37 to the Musik Express sweep. This washer is a mandatory requirement. This washer will prevent unnecessary wear on the car hanger and outer stop.

The washers are available through this office at a cost of:

20 pieces @ \$4.85 = \$97.00

Please fax your order for this part immediately thus assuring us that you are in compliance with the manufacturer's mandate.

Sincerely,

MACK PROMOTIONS INC.

## Musik Express

 III Ersatzteile für Auslager  
 Spare parts for sweep 1283-E 420

Pos Part No	E.-teil Nr. Stock No	Bezeichnung Designation
1	E 428.1	Antriebsmotor Drive motor
2	E 428.8	Bügel Bridle
3	E 428.12	Keilriemenscheibe V-belt
4	E 428.13	Keilriemensatz V-belt-set
5	E 428.10	Riemenscheibe kpl. Pulley cpl.
5a	E 428.10-1	Felge, Laufrad Rim running wheel
6	E 420.22	Antriebsradreifen Driving wheel tyre
6a	E 420.21	Laufradreifen Running wheel tyre
7	E 428.9	Radschraube kpl. Bolt cpl.
8	M 58 x 1,5 DIN 1804	Nutmutter slotted nut
9	E 4159	Lager 32012x Bearing
10	E 41510	Lager 33113 Bearing
11	E 420.20	Achsstummel kpl. K 40/955 A "Warst." Axle stub
12	E 421.3	Anschlag innen Stop bar
13	E 421.24	Buchse Bush
14	E 421.2	Anschlag außen Stop bar outside
15	E 422.5	Scheibe Mitte Washer on middle
16	E 422.4	Buchse Bush
17	E 422.6	Buchse Bush
18	E 425	Gondellager Bearing

Pos Part No	E.-teil Nr. Stock No	Bezeichnung Designation
19	E 422.7	Rolle Roll
20	E 429.18	Stecker Pin plug
21	E 429.19	Stecker Pin plug
22	E 420.23	Schraube Bolt
23	E 427	Kunststoffbuchse Plastic bush
24	E 420.17	Stellschraube Adjusting screw
25	33113 AV	Nilosring seal ring
26	32012 XAV	Nilosring seal ring
27	Ø 58 DIN 462	Sicherungsblech lock plate
28	E 420.28	Druckring vorne 022.031.00 reaction ring front
29	E 420.29	Druckring hinten reaction ring rear
30	E 420.30	Kronenmutter + Splint castle nut + split in
31	E 420.31	Mot. Ansl. Bolzen 134 lg bolt driving sweep
32	E 420.32	Kunststoffplatte plate
33	E 420.33	Kronenmutter M24x1,5, flach castle nut DIN 937
34	E 420.34	Splint Ø 5x40 DIN 94 cotter pin
35	E 420.35	Scheibe Ø 45x5 washer
36	E 420.36	Norm.-Ausleger-Bolzen 120 lg sweep-bolt
37	E 420.37	Scheibe aussen washer outside

