



NUMBER: B106R1057-0

DATE: Feb. 9, 1990

SUPERSEDES:

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## SERVICE BULLETIN

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EFFECTIVE SERIAL, NUMBERS: All Units

RIDE: ZIPPER

SUBJECT: Inspection of Boom and  
Spindle Area

Chance Rides, Inc. has become aware of a ZIPPER amusement ride in which cracks have developed in the area around the spindle where it attaches to the boom. All ZIPPER owners are required to perform the inspection on the spindle area as described on the reverse side of this bulletin. The Certification Of Compliance must be filled in and returned to Chance Rides, Inc. within 15 days from receipt of this bulletin.

This inspection should be performed on an annual basis.

The inspection must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation. If there are any questions regarding the instructions or this inspection, contact the Chance Customer Service Department.

### NOTICE

USE ONLY THOSE COMPONENTS AUTHORIZED, SPECIFIED OR PROVIDED BY THE MANUFACTURER. IF ANY ALTERATIONS AND/OR MODIFICATIONS OR ADDITIONS AND INSTALLATIONS OF UNAUTHORIZED COMPONENTS ARE MADE TO THE ORIGINAL DESIGN WITHOUT THE MANUFACTURER'S EXPLICIT WRITTEN CONSENT OR WITHOUT DIRECT SUPERVISION BY A MANUFACTURER'S REPRESENTATIVE, CHANCE RIDES, INC. MAKES NO CLAIMS AS TO THE INTEGRITY OF THE ALTERED OR MODIFIED RIDE.

### Inspection Procedures

1. With the ride in the roading position, clean all weld areas with a suitable solvent to remove dirt and grease residues.
2. Inspect all weld areas for cracks as shown in the following illustrations.
3. Inspection should be done from the inside as well as the outside of the boom area.
4. If any cracks are found, DO NOT ATTEMPT TO REPAIR OR REWELD THEM, contact Chance Customer Service immediately. DO NOT OPERATE THE RIDE UNTIL CHANCE CUSTOMER SERVICE HAS BEEN NOTIFIED.



