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SERVICE BULLETIN

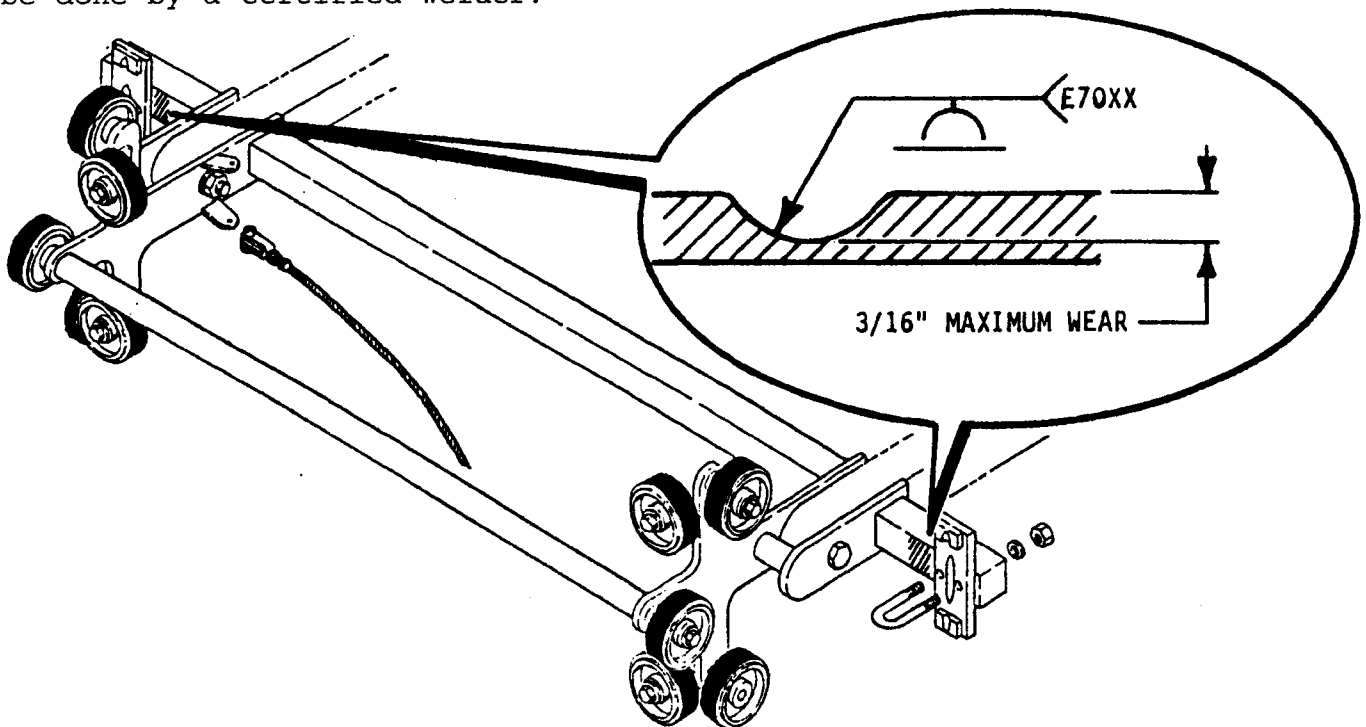
Effective Serial Number: All Units

Ride: Z I P P E R

Subject: Seat Support Axle Inspection

CHANCE RIDES, INC. has received reports from the field of wear on the seat support axle frame near the cable clamps on ZIPPER amusement rides. This wear is caused by occasional contact with the cable sheave during operation.

If the wear is no deeper than $3/16$ " , it can be corrected by grinding the worn area and welding the entire repaired area smooth as shown. All work must be done by competent, qualified mechanics, capable of understanding the function of the parts and their proper installation. All welding must be done by a certified welder.



If this type of wear occurs frequently, or the amount of wear is severe, contact the CHANCE CUSTOMER SERVICE DEPARTMENT for further corrective measures.