



NUMBER: B402R1109-0

DATE: JAN. 17, 1992

SUPERSEDES:

SERVICE BULLETIN

Effective Serial Number: All Units

Ride: WIPEOUT

Subject: Hub Capscrew Torque Check

The Center hub section on the WIPEOUT amusement ride is secured to the bearing turntable on the boom by 28, Grade 8 hex-head capscrews. It is essential for the care of the equipment and safety of the passengers to maintain the proper torque on these capscrews. Chance Rides, Inc. requires all owner/operators of the above noted rides to perform the following check at least once per month during the operating season.

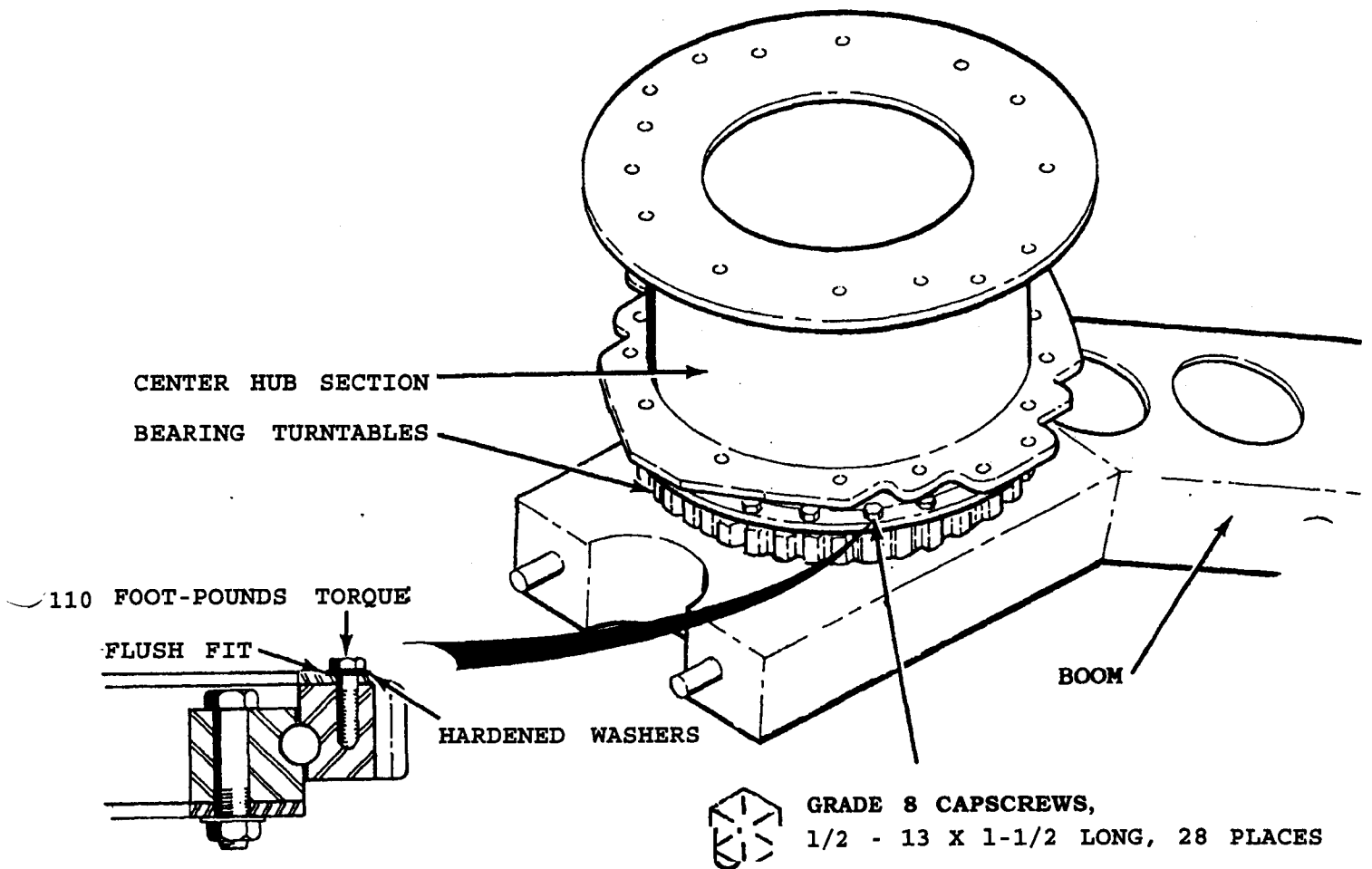
1. Verify that the 28 hardened washers under the capscrews securing the center hub section to the bearing turntable on the boom fit flush to the hub.
2. Using a torque wrench, check for proper torque of these 28 capscrews. Torque values for these capscrews should be 110 foot-pounds.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.

NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.



NOTE: If cap screws are removed and reinstalled with lubricated threads 90 foot-pounds must be maintained.