



NUMBER: B103R1093-0

DATE: MAR. 1, 1991

SUPERSEDES:

SERVICE BULLETIN

Effective Serial Number: All Units - Chance Rides, Inc.

All Units - Chance Manufacturing Co., Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with rides produced by Chance Manufacturing Company, Inc.

Ride: TRABANT/CASINO

Subject: Lap Bar/Safety Decals

Chance Rides, Inc. has become aware that it is possible for a person to get their hand pinched between the lap bar and the edge of the seat on the TRABANT/CASINO amusement ride. This may occur if the lap bar closes suddenly or if the patron tries to close and lock or unlock the lap bars themselves. When this occurs, it may result in injury to the passenger. ALL OPERATORS MUST VERBALLY CAUTION PERSONS TO WAIT FOR THE OPERATOR TO CLOSE, LOCK AND/OR UNLOCK THE LAP BARS AND TO WARN THEM OF THE POSSIBLE PINCH POINT.

Chance Rides, Inc. has developed four items to help guard against possible injury to persons who are in the seat compartments.

1. A safety decal to be positioned along the inside edge of each seat to warn passengers of the potential pinch point at the lap bars.
2. A safety decal to be positioned on the inside wall of each seat to warn persons to keep their hands and feet inside at all times.
3. A safety decal to be positioned on the back of each seat to inform of proper passenger seating position.
4. A spring to be added to the bottom of the lap bar, at the pivot point, to help counterbalance the weight of the lap bar.

Chance Rides, Inc. requires all owner/operators of TRABANT/CASINO rides to order and install the following items. Return the attached Certificate Of Compliance within fifteen (15) days from receipt of parts. Installation of the items must be done in accordance with the instructions supplied with this bulletin.

PARTS LIST

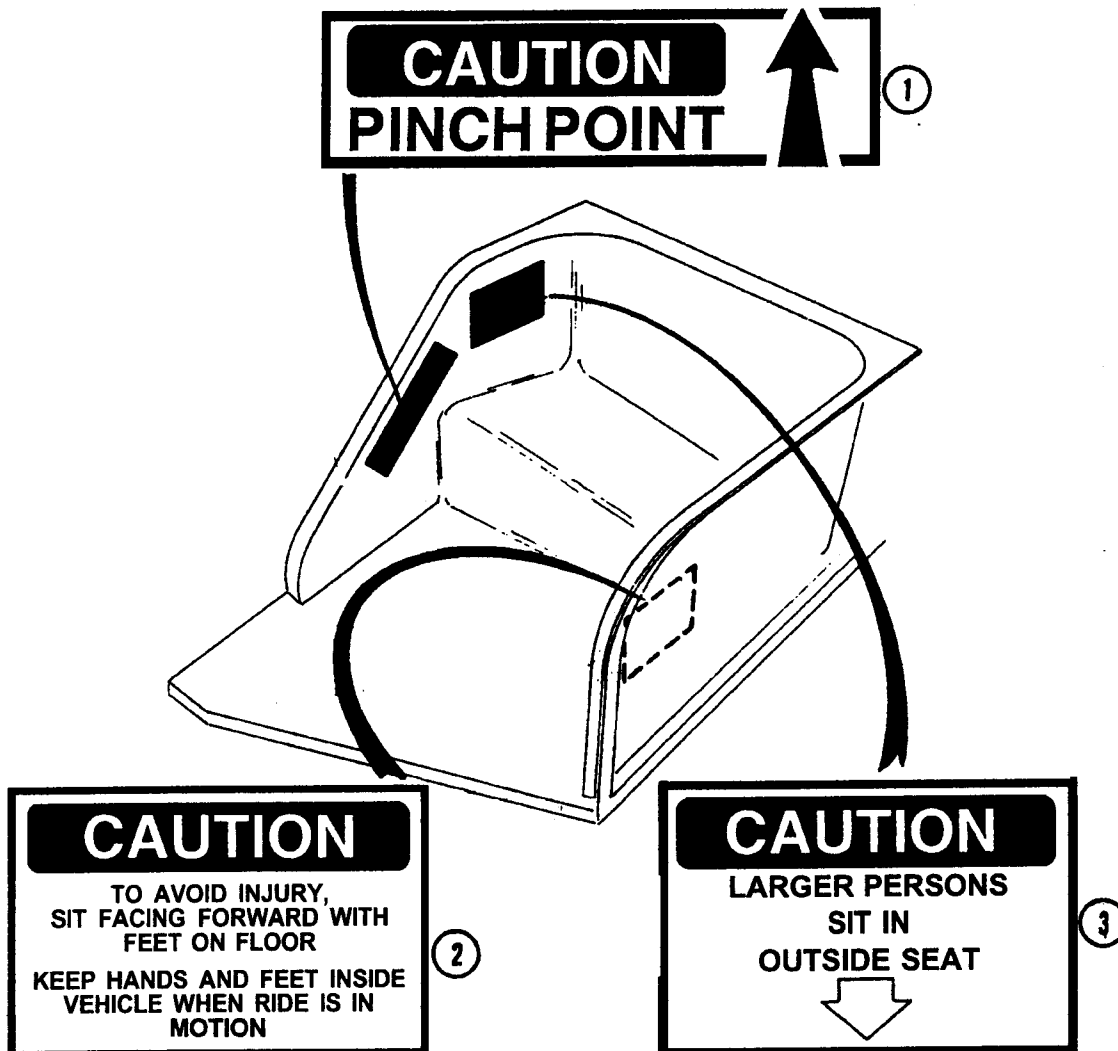
<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	22198516	Decal-PINCH POINT	20
2	22198502	Decal-KEEP HANDS AND FEET INSIDE	20
3	22198504	Decal-LARGER PERSONS SIT IN OUTSIDE SEAT	20
4	27222600	Spring	20
5	61218700	Stripper Bolt	20
6	37025800	Spacer	40

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.

NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.



INSTALLATION OF SPRING

1. Remove old stripper bolt and discard.
2. Place a spacer (item 6) into each end of the spring (item 4).
3. Slip spring and spacers onto new stripper bolt (item 5). Apply anti-seize material to the threads of the bolt.
4. Slip stripper bolt back through lap bar and attach spring to lap bar and to bottom of seat frame.
5. Secure stripper bolt to seat frame with 45 to 54 foot pounds of torque. The spring must not be in a bind when the bolt has been secured.

