



Number: B108R1050-0

Date: Oct. 25, 1989

Supersedes:

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## SERVICE BULLETIN

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Effective Serial Numbers: All Units

Ride: SKY DIVER

Subject: Floor Retainer Pins

Recent field inspections have found SKY DIVER amusement rides with platforms improperly installed. The platforms must be properly secured to maintain the safety of the ride and avoid personal injury.

CHANCE RIDES, INC. requires that the owners of SKY DIVER amusement rides inspect the platform retainer pins using the instructions on the reverse side of this bulletin. Return the Certification Of Compliance within 15 days from receipt of this bulletin.

The inspection must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation. If there are any questions regarding this inspection or these instructions, contact the CHANCE CUSTOMER SERVICE DEPARTMENT immediately.

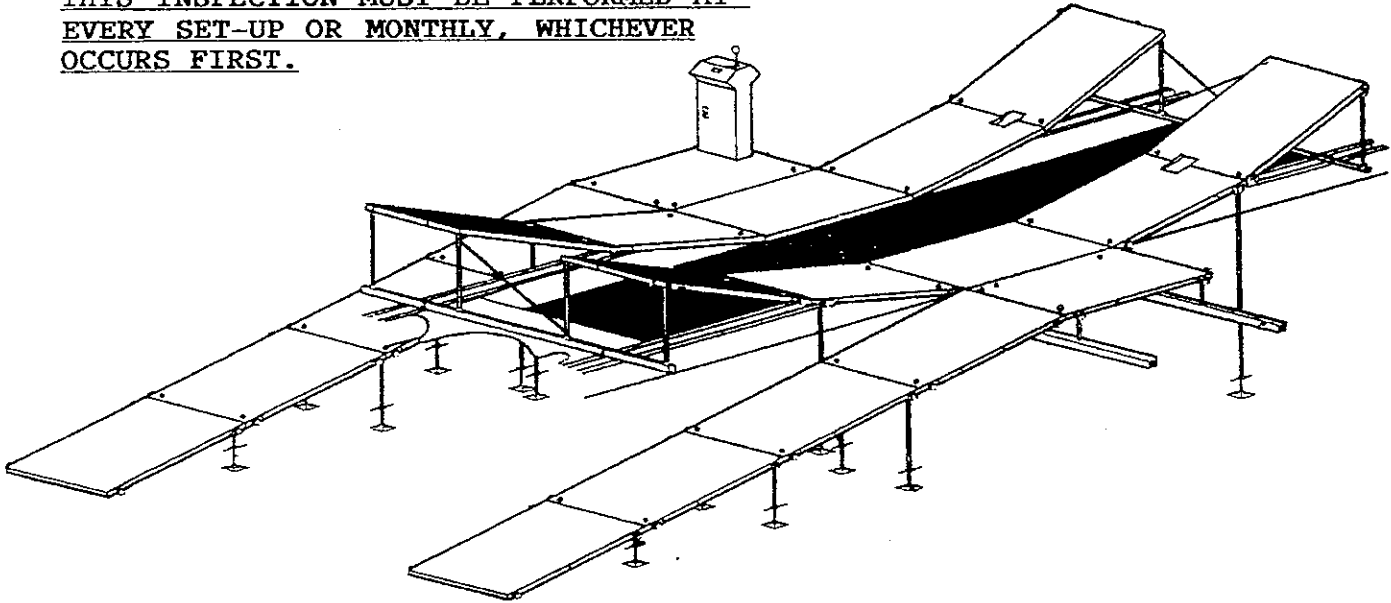
### NOTICE

USE ONLY THOSE COMPONENTS AUTHORIZED, SPECIFIED OR PROVIDED BY THE MANUFACTURER. IF ANY ALTERATIONS AND/OR MODIFICATIONS OR ADDITIONS AND INSTALLATION OF UNAUTHORIZED COMPONENTS ARE MADE TO THE ORIGINAL DESIGN WITHOUT THE MANUFACTURER'S EXPLICIT WRITTEN CONSENT OR WITHOUT DIRECT SUPERVISION BY A MANUFACTURER'S REPRESENTATIVE, CHANCE RIDES, INC. MAKES NO CLAIMS AS TO THE INTEGRITY OF THE ALTERED OR MODIFIED RIDE.

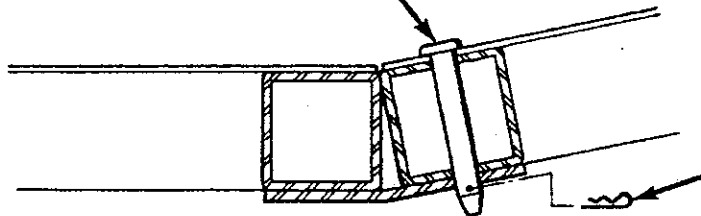
INSPECTION PROCEDURE

Inspect for proper installation of platforms and retainer pins as shown in the following illustrations. Each platform must be attached to the adjoining platforms with the taper pins and hair pins as originally provided from the factory. Never allow the platforms to simply lie in place. Likewise, do not use fasteners other than the pins originally specified.

THIS INSPECTION MUST BE PERFORMED AT EVERY SET-UP OR MONTHLY, WHICHEVER OCCURS FIRST.



TAPER PIN - 3/8 x 3-1/8 Grip Length  
(Part No. 390-5228500)



HAIR PIN - 3/32  
(Part No. 694-51899)

DETAIL OF TYPICAL PLATFORM  
WITH TAPER PIN AND HAIR PIN  
CORRECTLY INSTALLED

NOTE: IF HOLES HAVE WORN TO A DIMENSION OF 7/16" OR GREATER AT ANY POINT, DRILL OVERSIZE TO 17/32" AND USE THE TAPER PINS AND HAIR PINS SHOWN IN THE FOLLOWING CHART:

TAPER PIN  
1/2 x 2-1/2 Grip Length  
(Part No. 390-5228800)

HAIR PIN - 1/8  
(Part No. 694-5190000)