



CHANCE RIDES, INC.
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Bulletin No:	P414R1235-0
Release Date:	March 3, 2000
Effective Date:	March 3, 2000
Supersedes:	N/A
Completion Date:	April 3, 2000
Page:	1 of 2

NOTIFICATION

Ride Manufacturer: CHANCE RIDES, INC. Affected Production Dates: All

Ride Name: INVERTER (Portable Model Only) Affected Serial Nos.: All Units

Model No.: 414

Abstract of Issue:
Drive Motor Covers

Reason For Release:
Chance Rides, Inc. has become aware that moisture can enter the drive motors through the air intake plenum under certain circumstances. A cover has been developed to shield drive motors.

Action to be Taken:
All owner/operators of the above noted INVERTER amusement rides can, at their option, order and install the drive motor cover as described in this bulletin. Order the following parts:

<u>Part Number</u>	<u>Description</u>	<u>Quantity</u>
414-0728-002	COVER - DRIVE MOTOR	2
66429900	SCREW - SELF TAPPING (10-24 x 1/2)	12

The parts will be provided at a reduced price if ordered within 30 days of the release date of this bulletin.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.

NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.



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Detail of Issue:

1. Locate the drive motor covers on the air intake boxes as shown in the following illustrations.
2. Use a #25 drill bit (0.1495" diameter) to drill through the flange on the cover into the air intake box, six places per cover.
3. Secure with the self tapping screws provided.

