



CHANCE RIDES, INC.
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Wichita, KS 67277-2328
U.S.A.
Phone: 1-800-242-6231 • FAX: 1-316-942-7416
Website: www.rides.com

Bulletin No:	B400R1201-0
Release Date:	August 29, 1998
Effective Date:	August 29, 1998
Supersedes:	N/A
Completion Date:	On-going
Page:	1 of 2

SERVICE BULLETIN

Ride Manufacturer: CHANCE RIDES, INC. Affected Production Dates: ALL

Ride Name: GIANT GONDOLA WHEEL Affected Serial Nos.: ALL

Model No.: 400

Abstract of Issue:
SWEEP CAPSCREW INSPECTION AND REPLACEMENT

Reason For Release:

Chance Rides, Inc. has become aware that if the hex head capscrews holding the sweeps to the center hub become loose, failure of the capscrews can occur. If this happens, damage to the gondolas and possible personal injury to passengers can occur.

Action to be Taken:

Chance Rides, Inc. requires all owner/operators of the above noted amusement rides to inspect the hex head capscrews securing the sweeps to the center hub twice during each operating season. Inspection of these capscrews is to determine if they have become loose during operation of the ride.

Detail of Issue:

To determine if the capscrews have become loose, perform the following two tests.

1. Inspect the painted hub section around the capscrew head and the nut in the areas illustrated on the following page. If the paint around the head and/or the nut is worn, it indicates the capscrew has become loose.
2. Use a torque wrench, set at 200 foot-pounds, on the nut, then on the head of each capscrew. If a capscrew or nut turns, it indicates the capscrew has become loose.

If there are indications of any capscrew having become loose, contact Chance Rides, Inc.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.

NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.



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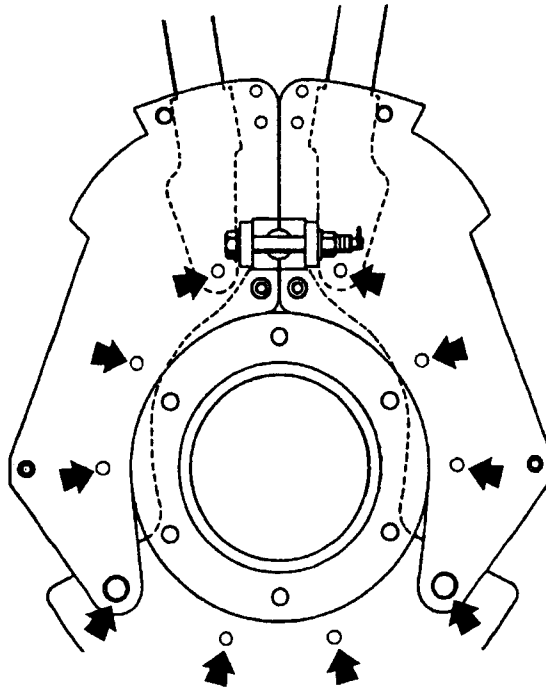
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Detail of Issue (continued):

INSPECTION POINTS



The tests outlined in this bulletin must be performed twice during each operating season.