



NUMBER: B400R1147-0

DATE: JAN. 14, 1994

SUPERSEDES:

SERVICE BULLETIN

Effective Serial Number: All Units

Ride: GIANT GONDOLA WHEEL Subject: Gondola Door Inspection

Chance Rides, Inc. has become aware that the door rod actuator on the GIANT WHEEL gondola door could fail if improperly adjusted or maintained, refer to Chance Rides, Inc. bulletin number B400R1046-A. If this occurred the door could swing outward, contacting the ride structure as the ride is being operated. The Chance Rides, Inc. owner's manual cautions owner/operators of the need to maintain the GIANT GONDOLA WHEEL amusement ride to the manufacturer's specifications and particularly, not to operate the ride unless all parts of the gondola and the gondola doors are in good condition.

All owner/operators of the above noted amusement rides are required to inspect the door actuator mechanisms. Any parts that are bent, show excessive wear or otherwise do not meet the manufacturer's specifications must be replaced. The torque of the shoulder bolt holding the crank disc assembly must also be checked. Proper torque for this bolt is 19 to 24 foot pounds.

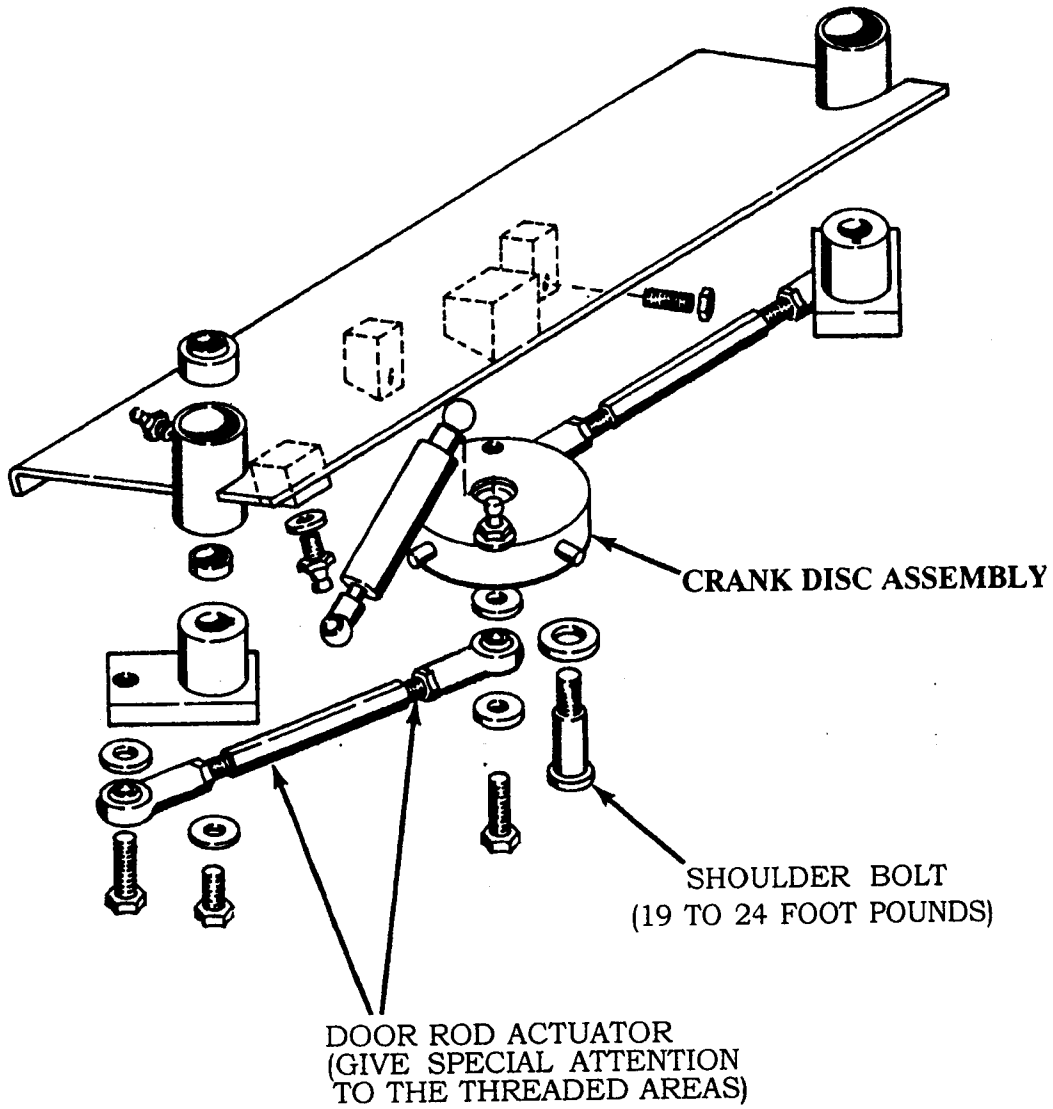
All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.

NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components,

Complete the inspection and return the Certification Of Compliance within fifteen (15) days from the receipt of the bulletin.



NOTE: If shoulder bolt holding the crank disc assembly is loose, remove, clean and reinstall using red Locktite and 19 to 24 foot pounds of torque.