



NUMBER: B391R1087-0

DATE: OCT. 12, 1990

SUPERSEDES:

SERVICE BULLETIN

Effective Serial Number: All Units - Chance Rides, Inc.

All Units - Chance Manufacturing Co., Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS ANY LIABILITY for losses associated with rides produced by Chance Manufacturing Company, Inc.

Ride: FALLING STAR

Subject: Inspection of Front Sweep Arm

Chance Rides, Inc. has become aware that it is possible for cracks to propagate from the corners of the inspection port which is located at the top of the front sweep arm on the FALLING STAR amusement ride. Chance Rides, Inc. requires all owners/operators to perform the following inspection at each set-up, or weekly, whichever occurs first.

Inspection Procedure:

1. Remove the cover from the inspection port.
2. Visually inspect around all four corners.
3. Using an inspection mirror and a flashlight, inspect around the inside of all four corners.
4. If any cracks are found, DO NOT ATTEMPT TO WELD OR REPAIR THE RIDE, contact Chance Rides Customer Service immediately. DO, NOT OPERATE THE RIDE UNTIL CHANCE RIDES CUSTOMER SERVICE HAS BEEN NOTIFIED AND THE APPROVED REWORK COMPLETED.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation. If there are any questions regarding the instruction of this inspection, contact the Chance Rides Customer Service Department.

