



NUMBER: B391R1044-0

DATE: June 22, 1989

SUPERSEDES:

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## SERVICE BULLETIN

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Effective Serial Number: 391-00586 through 391-01089

Ride: FALLING STAR

Subject: Sweep Rework

WARNING: FAILURE TO COMPLY WITH THIS SERVICE BULLETIN CAN RESULT IN FAILURE OF THE SWEEP STRUCTURE, CAUSING INJURY TO PASSENGERS, AND/OR BYSTANDERS.

On May 10, 1989, CHANCE RIDES, INC. issued Safety Alert Bulletin number A391R1039-0. This bulletin required inspection of the sweeps on the above noted FALLING STAR amusement rides. Based on the results of these inspections, CHANCE RIDES, INC. has determined that cracks can develop in FALLING STAR sweep arm weldments. A design improvement rework kit has been developed for these rides.

OWNERS OF THE ABOVE NOTED FALLING STAR AMUSEMENT RIDES ARE REQUIRED TO REWORK THEIR RIDES TO INCORPORATE THIS DESIGN IMPROVEMENT. This rework program is to be implemented in the following manner:

- Perform the inspection described in bulletin number A391R1039-0 DAILY. If cracks are found, DO NOT OPERATE THE RIDE. Order kit number K75-0343-01, and install it using the instructions provided with the kit. Return the Certification Of Compliance within 15 days from receipt of the kit.
- All rides must have the rework kit installed by December 1, 1989, regardless of whether or not cracks are found. Inspect reworked sweeps on a continuing basis, along with other major structural components.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation. If there are any questions regarding the instructions or this rework, contact the CHANCE CUSTOMER SERVICE DEPARTMENT.