



NUMBER: B406R1140-0

DATE: SEPT. 10, 1993

SUPERSEDES:

SERVICE BULLETIN

Effective Serial Number: 40600193 through 40600793

Ride: CENTURY WHEEL

Subject: Emergency Brake
Bracket Installation

Chance Rides, Inc. requires the use of the emergency air-operated brake on the CENTURY WHEEL during installation or gondolas to the ride and removal of gondolas from the ride. A bracket has been designed that will allow the emergency brake to be attached to the operator's control box so that the emergency brake can be used before the fence sections have been installed. Once the ride has been completely set up, the emergency brake can be moved to the fence bracket for operation.

Chance Rides, Inc. requires all owner/operators of the above noted amusement rides to order and install the emergency brake bracket as outlined in the installation instruction in this bulletin. Bracket and hardware are available at no charge if ordered within 90 days of the date on this bulletin.

All work must be performed by qualified personnel, capable of understanding the function of the parts and their proper installation.

NOTICE

Use only those components authorized, specified or provided by Chance Rides, Inc.

Chance Rides, Inc. SPECIFICALLY DISCLAIMS MY LIABILITY for losses associated with any unauthorized alterations and/or modifications or additions and installations of unauthorized components.

PARTS LIST

<u>ITEM NO.</u>	<u>PART NUMBER</u>	<u>DESCRIPTION</u>	<u>QUANTITY</u>
1	30887300	Bracket	1
2	61143800	1/4 - 20 x 1/2 Mach Screw	2
3	68530200	1/4 flat washer	2
4	64780800	Hex head locknut	2

INSTALLATION INSTRUCTIONS

1. Make sure power source has been disconnected to the operator's control pedestal.
2. Remove and keep the four screws holding the control panel to the control box, be sure wires are out of the way for installation of bracket.
3. Position bracket (Item 1) on outside of control box as shown.
4. Drill two 9/32 inch diameter holes on side of box to match bracket.
5. Attach bracket with machine screw (Item 2), flat washer (Item 3), and locknut (Item 4).
6. Re-install control panel with original hardware removed in step 2.

