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# ***SERVICE BULLETIN***

***Requires compliance in the next seven days***

**Ride Manufacturer:** Skycoaster, Inc.

**Affected Production Dates:** All

**Ride Name:** Skycoaster®

**Affected Serial Nos.:** All Skycoaster® attractions utilizing the triangulated Flight Bracket Catwalk and Support, including Crane mounted attractions.<sup>1</sup>

**Abstract of Issue:** This bulletin addresses the inspection and maintenance of the triangulated Flight Bracket Catwalk and Support found on various lattice and crane mounted Skycoaster® attractions. Existing maintenance and inspection procedures must be followed, along with an additional inspection underneath certain components within the next seven days and on a monthly basis thereafter.

**Reason for Release:** A crack formed in a location which was visible, but was not detected before a section of pipe located on the triangulated Flight Bracket Catwalk and Support failed. No injuries resulted from this incident, however failure of this component could adversely alter the flight path of the flyers unexpectedly. Such a failure could have a potential for serious injury. While the incident took place on a crane mounted attraction located in a sea side (potentially corrosive) environment, we are requiring that all rides using the triangulated Flight Bracket Catwalk and Support be inspected.

**Action To Be Taken:** Currently, the weekly inspection procedures specify that the flight tower structure (among other components) be visually inspected. (See item 28 of the Skycoaster® Inspection Log located at page 52 of your 2004 Owner's Manual.)

<sup>1</sup> If you have any doubt whether this Service Bulletin applies to your attraction contact Skycoaster, Inc. before operating your ride.

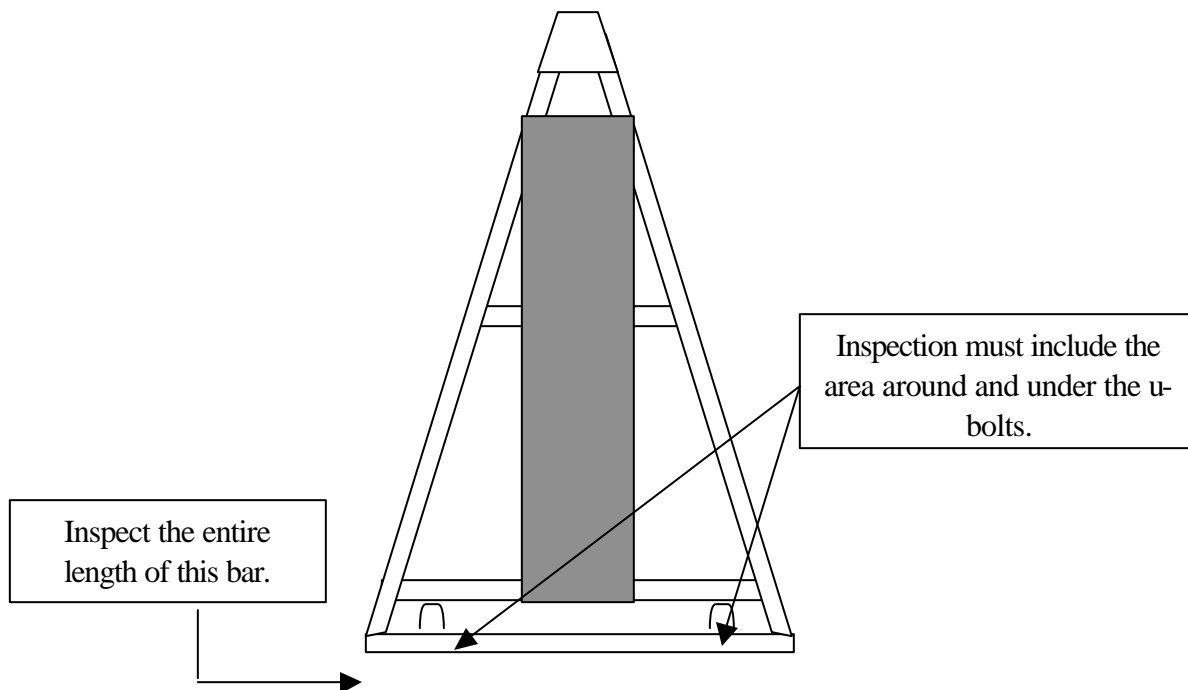
With the introduction of this Service Bulletin, we now require that all lattice and crane Skycoaster® sites utilizing the triangulated Flight Bracket Catwalk and Support perform an inspection of the Flight Bracket Catwalk and Support focusing on the support pipe which attaches the Catwalk to the flight tower. Inspect for cracks along the length of the pipe and/or cracks around the u-bolt mounting holes. The u-bolts will have to be loosened or completely removed to perform this inspection. Loosen each u-bolt individually, inspect and retighten before inspecting the next area. Follow all appropriate safety precautions while conducting the inspection.

***If any deficiencies are found, immediately take the attraction out of service and contact Skycoaster, Inc. You are required to report the results of your first inspection of these components to Skycoaster, even where no deficiencies are found.***

***The inspection of these components must be included in each subsequent monthly and annual inspection.***

**This new inspection procedure is effective immediately and will remain in effect from this day forward.**

Please refer to the drawing below for specific areas to be inspected.



### VERIFICATION OF INSPECTION

You are required to complete this form and fax it back to Skycoaster, Inc. at (801) 771-0505 within the next 7 days. You are not authorized to operate your attraction after June 4, 2004 if you do not comply with this Service Bulletin and return this form to Skycoaster by that date.

Ride Name \_\_\_\_\_

Site Location \_\_\_\_\_

\_\_\_ Check here if your ride is not equipped with the triangulated Flight Bracket Catwalk and Support

\_\_\_ Check here if your attraction is Crane mounted.

Date Inspected \_\_\_\_\_ Inspected By \_\_\_\_\_  
(Print Name)

Findings of Inspection \_\_\_\_\_

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Signature \_\_\_\_\_

If you have any questions, please contact Skycoaster, Inc. at (888) 801-0303.