Dartron

**Issuing Entity: Dartron Industries, Inc** 

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Bulletin # SR-5K-0107-02

**Release Date: 01/07/2007** 

**Effective Date: 01/07/2007** 

Supercedes: N/A

Completion Date: 05/30/2007

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## **SERVICE BULLETIN**

Ride Manufacturer: Dartron Industries, Inc.	Affected Production Dates: All Cliff Hanger Rides
Ride Name: Cliff Hanger	Affected Serial #'s All
Model # All	

<u>Abstract of Issue:</u> Dartron is aware of Cliff Hanger rides that have developed cracks in the bearing base. Dartron bulletin SB-5K-001 requires a visual inspection of the bearing base and Dartron bulletin PI-5K-003 communicates the procedures for repairing bearing base cracks and the installation of reinforcing plates.

**Reason for release**: Enough cracks have been discovered that Dartron has decided to make the installation of the reinforcing plates mandatory regardless of cracking in the bearing base.

<u>Action to be taken:</u> Dartron requires that all Cliff Hanger rides must have reinforcing plates installed on the bearing base before May 30, 2007. After 05/30/07 Cliff Hanger rides without reinforcing plates installed should not be allowed to operate.

## **Detail of issue**:

- 1. Contact Dartron and arrange for shipment of the reinforcing plates.
- 2. Visually inspect for cracks as outlined in Dartron Service Bulletin SB-5K-001.
- 3. If cracks are discovered repair as described in Dartron Product Improvement Bulletin PI-5K-003.
- 4. If no cracks are discovered, install reinforcing plates as described in Dartron Product Improvement Bulletin PI-5K-003.