## NAFLIC

National Association For Leisure Industry Certification

Standards & Related Documents Committee

TECHNICAL BULLETIN — JUNE 2008

## 340. Safeco Crazy or Jumping Frog

The following was issued as an incident bulletin by ADIPS:

## NOTICE TO ALL INSPECTION BODIES

## **Crazy Frog Bracket Welds**

Further to the recent stop order, from the Showmen's Guild regarding the need to inspect the radial arm cylinder to rotating centre attachment bracket welds of Crazy or Jumping Frog rides, IBs should be aware that defects have also been detected by NDT practitioners who were assessing the originally mentioned problems. These were found on a number of the brackets in the side welds rising vertically up from the original suspect welds. IBs involved should make certain that they have also assessed all areas of welding on these brackets using all appropriate inspection techniques.

IB's are requested by NAFLIC standards committee to forward all details of inspections including recorded defects to assist with the drafting of a Technical Bulletin.

Refer to TB's 204, 244 & 294 for other Safeco related bulletins.

Committee Members:- Mr. R Nicholls(Chairman), Mr. Peter Smith, Mr. John Green, Mr. Phil Mitchell, Mr. Ron Dale, Mr. Mark Wolstenholme, Mr. Graham Dockerty & Mr. David Inman

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